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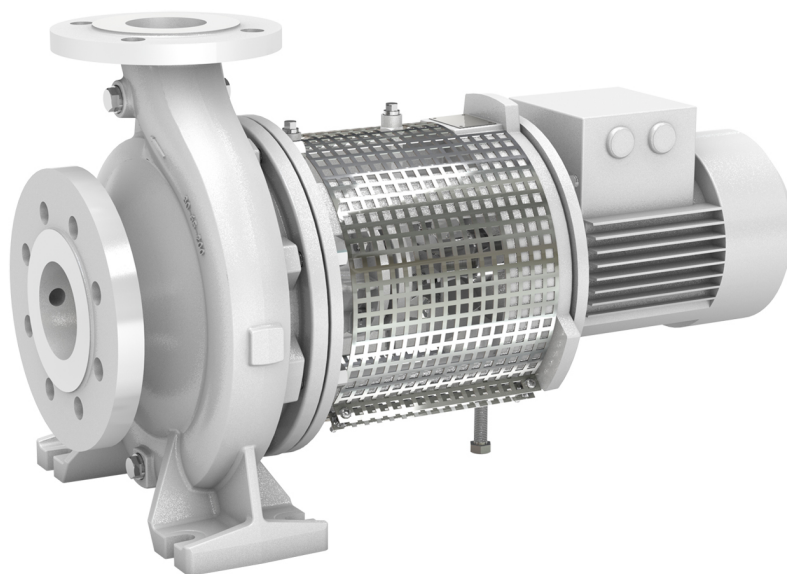
DATA BOOKLET

Thermal Oil / Hot Water Pump

Etabloc SYT

SI Units and Imperial Units

Type Series Booklet



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Type Series Booklet Etabloc SYT

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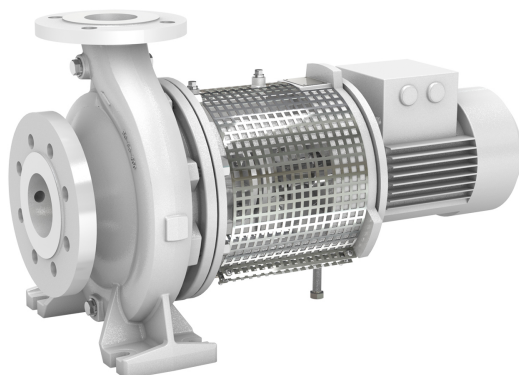
Contents

Centrifugal Pumps with Shaft Seal	4
Thermal Oil Pumps / Hot Water Pumps	4
Etabloc SYT	4
Main applications	4
Fluids handled	4
Further information on fluids handled	4
Operating data	4
Design details	5
Designation	6
Materials	7
Coating and preservation	7
Product benefits	7
Acceptance tests and warranty	7
Overview of product features / selection tables	8
Overview of variants	8
Overview of fluids handled	9
Pressure limits and temperature limits	9
Technical data	10
Selection charts	12
Etabloc SYT (fixed speed version), n = 2,900 rpm	12
Etabloc SYT (fixed speed version), n = 1,450 rpm	13
Etabloc SYT (fixed speed version), n = 3,500 rpm	14
Etabloc SYT (fixed speed version), n = 1,750 rpm	15
Dimensions and connections	16
Pump set dimensions, n=2,900 rpm / n=3,500 rpm	16
Pump set dimensions, n=1,450 rpm / n=1,750 rpm	23
Connections	28
Flange design	29
Installation types	30
Scope of supply	30
General assembly drawings	31
Etabloc SYT exploded view	31
Glossary	32

Centrifugal Pumps with Shaft Seal

Thermal Oil Pumps / Hot Water Pumps

Etabloc SYT



Main applications

- Heat transfer systems
- Hot water circulation

Fluids handled

- Hot water
- Thermal oil, mineral
- Thermal oil, synthetic

Further information on fluids handled

Overview of fluids handled

Operating data

Table 1: Operating data (SI units)

Characteristic		Value	
		50 Hz	60 Hz
Flow rate	Q [m³/h]	≤ 280	≤ 337
Head	H [m]	≤ 68	≤ 99
Fluid temperature	T _{min.} [°C]	≥ -30	≥ -30
	Thermal oil (mineral / synthetic)	T _{max.} [°C]	≤ 350
	High-temperature hot water		≤ 180
Operating pressure	p [bar]	≤ 16	≤ 16

Table 2: Operating data (imperial units)

Characteristic		Value	
		50 Hz	60 Hz
Flow rate	Q [gpm]	≤ 1232.8	≤ 1483.77
Head	H [ft]	≤ 223.1	≤ 324.8
Fluid temperature	T _{min.} [°F]	≥ -22	≥ -22
	Thermal oil (mineral / synthetic)	T _{max.} [°F]	≤ 662
	High-temperature hot water		≤ 356
Operating pressure	p [psi]	≤ 232.06	≤ 232.06

Table 3: Operating properties in marine applications to DNV GL (SI units)¹⁾²⁾³⁾

Characteristic		Value		
		Class I ⁴⁾	Class II ⁵⁾	Class III ⁶⁾
Steam				
Design pressure	p [bar]	> 16	≤ 16	≤ 7
Design temperature	T [°C]	> 300	≤ 300	≤ 170
Thermal oil				
Design pressure	p [bar]	> 16	≤ 16	≤ 7
Design temperature	T [°C]	> 300	≤ 300	≤ 150
Fuel oil, lubricating oil, combustible hydraulic oil				
Design pressure	p [bar]	> 16	≤ 16	≤ 7
Design temperature	T [°C]	> 150	≤ 150	≤ 60
Other fluids ⁷⁾				
Design pressure	p [bar]	> 40	≤ 40	≤ 16
Design temperature	T [°C]	> 300	≤ 300	≤ 200

Table 4: Operating properties in marine applications to DNV GL (imperial units)¹⁾²⁾³⁾

Characteristic		Value		
		Class I ⁴⁾	Class II ⁵⁾	Class III ⁶⁾
Steam				
Design pressure	p [psi]	> 232.06	≤ 232.06	≤ 101.53
Design temperature	T [°F]	> 572	≤ 572	≤ 338

- 1 Loading pipes for flammable liquids on offshore supply vessels belong to the same piping class as the fuel. Class II piping suffices outside of category A engine rooms.
- 2 Pipes for toxic or corrosive fluids belong to piping class I.
- 3 Loading pipes for chemicals or liquefied gases are not specified in the table.
- 4 At least one condition must be met for class I piping (design pressure or design temperature).
- 5 Both conditions must be met for class II piping (design pressure and design temperature).
- 6 Both conditions must be met for class III piping (design pressure and design temperature).
- 7 Cargo oil pipes on oil tankers and open pipe outlets (drains, overflows, ventilation, boiler drain pipes, etc.), irrespective of pressure and temperature, belong to class III.

Characteristic		Value		
		Class I ⁽⁴⁾	Class II ⁽⁵⁾	Class III ⁽⁶⁾
Thermal oil				
Design pressure	p [psi]	> 232.06	≤ 232.06	≤ 101.53
Design temperature	T [°F]	> 572	≤ 572	≤ 302
Fuel oil, lubricating oil, combustible hydraulic oil				
Design pressure	p [psi]	> 232.06	≤ 232.06	≤ 101.53
Design temperature	T [°F]	> 302	≤ 302	≤ 140
Other fluids ⁽⁷⁾				
Design pressure	p [psi]	> 580.15	≤ 580.15	≤ 232.06
Design temperature	T [°F]	> 572	≤ 572	≤ 392

Design details

Design

- Volute casing pump
- Horizontal installation
- Vertical installation
- Back pull-out design
- Single-stage
- Ratings to EN 733

Pump casing

- Radially split volute casing
- Replaceable casing wear rings
- Volute casing with integrally cast pump feet

Shaft seal

- KSB single mechanical seal
- To EN 12756

Impeller type

- Closed radial impeller with multiply curved vanes

Bearings

- Product-lubricated carbon plain bearings
- Grease-lubricated radial ball bearings in the motor housing

Static sealing elements

- Between volute casing and discharge cover
- Between discharge cover and bearing housing
- Between bearing housing and seal cover

Designation

Table 5: Designation example

Position																																				
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37
E	T	B	Y	0	5	0	-	0	3	2	-	1	6	0	-	S	G	S	D	B	0	8	A	2	1	1	0	0	2	-	-	B	P	D	2	E
See name plate and data sheet																															See data sheet			-		

Table 6: Designation key

Position	Code	Description
1-4	Pump type	
	ETBY	Etabloc SYT
5-16	Size, e.g.	
	050	Nominal suction nozzle diameter [mm]
	032	Nominal discharge nozzle diameter [mm]
	160	Nominal impeller diameter [mm]
17	Pump casing material	
	S	Nodular cast iron EN-GJS-400-15
18	Impeller material	
	C	Stainless steel 1.4408 / A743CF8M
	G	Cast iron EN-GJL-250 / A48CL35
19	Design	
	D	DNV
	S	Standard
	X	Non-standard (BT3D, BT3)
	Y	Marine version (e.g. to BV or ABS)
20	Casing cover	
	D	Casing cover for Etabloc SYT (dead-end arrangement)
21	Shaft seal type	
	B	Dead-end arrangement, only for Etabloc SYT
22-23	Seal code, single mechanical seal	
	08	AQ1V7GG NU028M0-4EYS
	66	Q7Q7EGG NU028M0-4EYS
24	Scope of supply	
	A	Pump only (Fig. 0)
	D	Pump, motor
	E	Back pull-out unit
25	Shaft unit	
	2	Shaft unit 25
26-29	Motor rating P_N [kW]	
	0075	7.50
	...	...
	1320	132.00
30	Number of motor poles	
31-32	Explosion protection	
	ex	With explosion-proof motor
	--	Without explosion-proof motor
33	Product generation	
	B	Etabloc SYT 2014
34-37	Design	
	-	Fixed speed version, without PumpDrive
	PD2	Variable speed version, with PumpDrive 2
	PD2E	Variable speed version, with PumpDrive 2 Eco

Materials

Table 7: Overview of available materials

Part No. (⇒ Page 31)	Designation	Material
102	Volute casing	Nodular cast iron EN-GJS-400-15/536 Gr. 60-40-18
161	Casing cover	Nodular cast iron EN-GJS-400-15/536 Gr. 60-40-18
210	Shaft	Chrome steel 1.4021 + QT800
230	Impeller	Grey cast iron EN-GJL-250/A48 Cl. 35B
		Chrome steel 1.4408/A743 Gr. CF8M
310	Plain bearing	Carbon
341	Drive lantern	Grey cast iron EN-GJL-250/A48 Cl. 35B
350	Bearing housing	Nodular cast iron EN-GJS-400-15/536 Gr. 60-40-18
411.10/.15	Sealing elements	BU9593/HDR
502.01	Casing wear ring, suction side	Grey cast iron EN-GJL-250/CI
502.02	Casing wear ring, discharge side	Grey cast iron EN-GJL-250/CI
902	Studs	8.8/ 5.8
903	Plug	Steel
920	Nut	8 + A2A/8 + B633 SC1 TP
920	Impeller nut	8
		A4/AISI316

Coating and preservation

- Coating and preservation to KSB standard

Product benefits

- Reliability and safety**
 - Designed to deliver reliable operation with mineral and synthetic thermal oils up to 350 °C/662 °F
 - Maximum operating reliability ensured by KSB single mechanical seal and KSB double mechanical seals in tandem arrangement as well as quench systems tailored to any application
 - Reliable features enhancing safety and reliability: special contour for reliable removal of fluid leakage. An additional shaft seal ring increases safety and reliability. Resistant bearings packed with durable grease, confined sealing elements and a heat barrier make for lasting protection.
- Customizable and efficient**
 - Individual requirements are met with maximum efficiency, and operating costs are reduced: impeller trimming, intelligent variable speed control by KSB frequency inverters and KSB motors up to IE5. High hydraulic efficiency and low NPSH value
 - Wide range of applications thanks to DIN and ASME flanges, ATEX-compliant version, carbon/hard metal and SiC/SiC plain bearings, various marine versions and version with fan impeller for efficient cooling
- Ease of service**
 - Service-friendly back pull-out design: The casing need not be removed from the system during maintenance work, while casing wear rings and forcing screws make for low costs.

- Test report 2.2

Final inspection

- Inspection certificate 3.1 to EN 10204

Hydraulic test

- The duty point of each pump is guaranteed according to ISO 9906/2B or ISO 9906/3B.
- NPSH test
- Other inspections/tests on request

Warranties

- Warranties are given within the scope of the valid terms and conditions of sale and delivery.

Acceptance tests and warranty

The following acceptance tests may be performed at a surcharge:

- Materials inspection and testing

Overview of product features / selection tables

Overview of variants

 Other designs on request

Table 8: Overview of variants (SI units)

Variant	102 / Volute casing	230 / Impeller	Mechanical seal	T [°C]	Main applications									
					Chemical industry / pharmaceutical industry	Plastic processing	Timber industry / paper industry / cardboard industry	Soap industry / laundry agent industry	Food industry	Textile industry	Mineral oil industry	Bitumen industry / tar processing industry	Metal-processing industry	Aluminium industry
SG08	Nodular cast iron EN-GJS-400-15/536 Gr. 60-40-18	Gray cast iron EN-GJL-250/A48 Cl. 35B	AQ1V7GG	$\geq -30 - \leq +180^{(8)} / 350^{(9)}$	X	X	X	X	X	X	X	X	X	X
SC08	Nodular cast iron EN-GJS-400-15/536 Gr. 60-40-18	Chrome steel 1.4408/A743 Gr. CF8M	AQ1V7GG	$\geq -30 - \leq +180^{(8)} / 350^{(9)}$	X	X	X	X	X	X	X	X	X	X

Table 9: Overview of variants (imperial units)

Variant	102 / Volute casing	230 / Impeller	Mechanical seal	T [°F]	Main applications									
					Chemical industry / pharmaceutical industry	Plastic processing	Timber industry / paper industry / cardboard industry	Soap industry / laundry agent industry	Food industry	Textile industry	Mineral oil industry	Bitumen industry / tar processing industry	Metal-processing industry	Aluminium industry
SG08	Nodular cast iron EN-GJS-400-15/536 Gr. 60-40-18	Gray cast iron EN-GJL-250/A48 Cl. 35B	AQ1V7GG	$\geq -22 - \leq +356^{(8)} / +662^{(9)}$	X	X	X	X	X	X	X	X	X	X
SC08	Nodular cast iron EN-GJS-400-15/536 Gr. 60-40-18	Chrome steel 1.4408/A743 Gr. CF8M	AQ1V7GG	$\geq -22 - \leq +356^{(8)} / +662^{(9)}$	X	X	X	X	X	X	X	X	X	X

8 Hot water
9 Thermal oil

Overview of fluids handled

Table 10: Excerpt from the overview of fluids handled with associated material variants (SI units)

Fluid handled	Application limits ¹⁰⁾	Materials		Shaft seal	
		Casing/impeller		Single mechanical seal	
		Nodular cast iron/ gray cast iron	Nodular cast iron/ stainless steel	AQ1V7GG	Q7Q7EGG
		SG	SC	Code 08	Code 66
Hot water ¹¹⁾	t ≤ +180 °C p ≤ 16 bar	X		X	
Water/glycol mixture	t ≤ 180 °C p ≤ 16 bar	X		-	X
Thermal oil on mineral oil basis	t ≥ -30 to +350 °C p ≤ 16 bar	X		X	
Thermal oil on synthetic basis, vaporization pressure ≤ 1 bar at operating temperature ¹²⁾	t ≥ -30 to +350 °C p ≤ 16 bar	X		X	

Table 11: Excerpt from the overview of fluids handled with associated material variants (imperial units)

Fluid handled	Application limits ¹⁰⁾	Materials		Shaft seal	
		Casing/impeller		Single mechanical seal	
		Nodular cast iron/ gray cast iron	Nodular cast iron/ stainless steel	AQ1V7GG	Q7Q7EGG
		SG	SC	Code 08	Code 66
Hot water ¹¹⁾	t ≤ +356 °F p ≤ 232.06 psi	X		X	
Water/glycol mixture	t ≤ +356 °F p ≤ 232.06 psi	X		-	X
Thermal oil on mineral oil basis	t ≥ -22 to +662 °F p ≤ 232.06 psi	X		X	
Thermal oil on synthetic basis, vaporization pressure ≤ 14.5 psi at operating temperature ¹³⁾	t ≥ -22 to +662 °F p ≤ 232.06 psi	X		X	

Pressure limits and temperature limits

Table 12: Test pressure limits and temperature limits depending on the material (SI units)

Material	Fluid temperature	Test pressure ¹⁴⁾
	[°C]	[bar]
S	-30 to +350	≤ 25

Table 13: Test pressure limits and temperature limits depending on the material (imperial units)

Material	Fluid temperature	Test pressure ¹⁴⁾
	[°F]	[psi]
S	-22 to +662	≤ 362.6

10 The inlet pressure must not fall below atmospheric pressure.

11 Low-salt and fully desalinated water to VdTÜV technical instruction leaflet / AGFW technical instruction leaflet TCN 1466 (VdTÜV) 5/15 (AGFW), edition 02.89

12 For vaporization pressures > 1 bar, use an Etanorm SYT pump.

13 For vaporization pressures > 14.5 psi, use an Etanorm SYT pump.

14 The casing components are checked for leakage by means of internal pressure tests to AN 1897/75-03D00 with water.

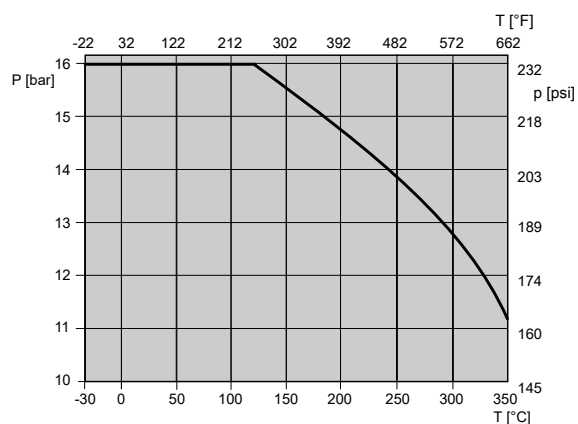


Fig. 1: Operating pressure limits and temperature limits

Technical data

Table 14: Technical data (SI units)

Etabloc SYT	Shaft unit	Impeller				Speed limit	
		Outlet	Inlet	Nominal diameter		Max.	Min.
			Diameter	Max.	Min.		
		[mm]					
040-025-160	25	6.0	45.2	169	130	3,600	800
040-025-200	25	6.0	45.2	209	160	3,600	800
050-032-125.1	25	6.6	52.4	139	104	3,600	800
050-032-160	25	8.5	60.6	174	136	3,600	800
050-032-160.1	25	5.7	52.7	170	136	4,400	800
050-032-200	25	7.0	62.9	209	170	3,700	800
050-032-200.1	25	5.6	54.0	204	170	3,800	800
065-040-160	25	13.0	70.0	174	128	4,400	800
065-040-200	25	9.4	69.4	209	165	3,700	800
065-050-160	25	16.9	86.9	174	128	4,400	800
065-050-200	25	13.8	83.1	219	170	3,600	800
080-065-160	25	21.0	92.0	174	132	3,900	800
080-065-200	25	17.0	99.7	219	175	3,600	800
100-080-160	25	31.6	124.0	174	138	3,600	800

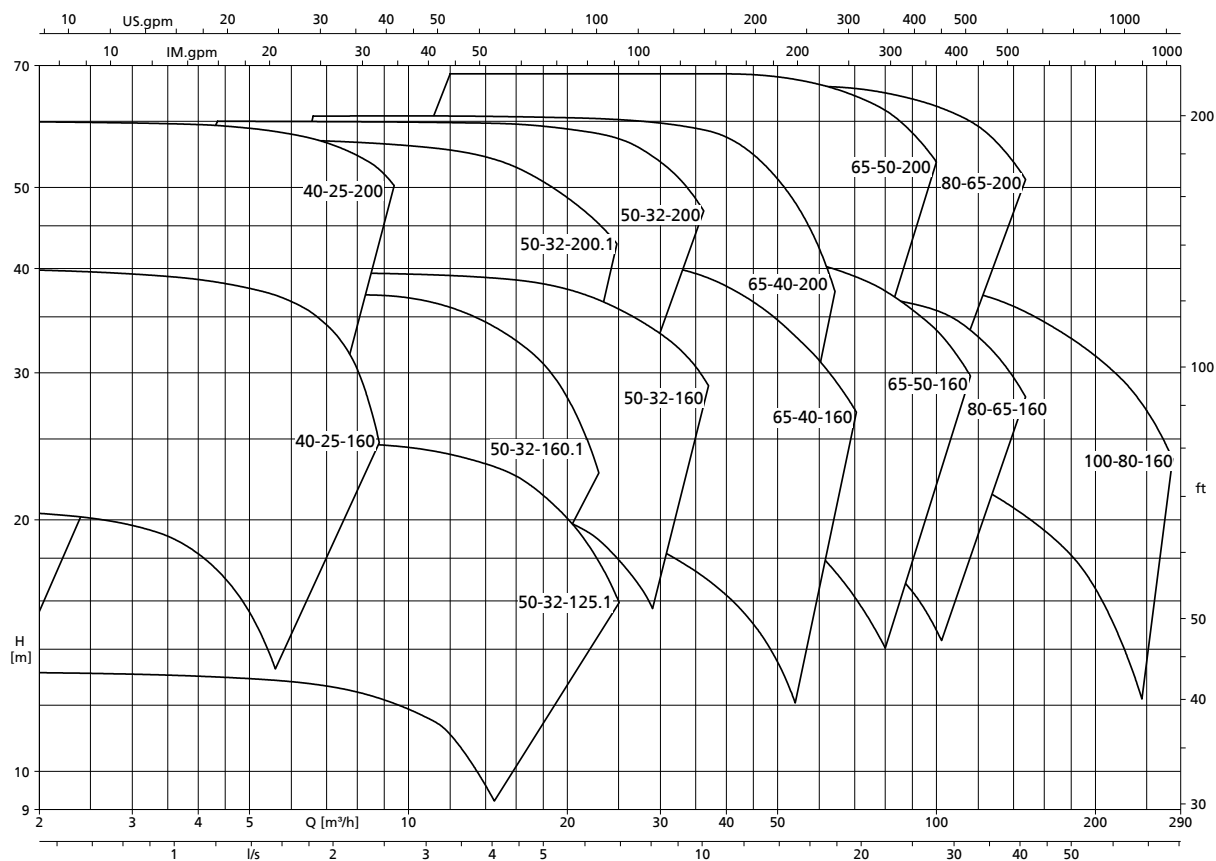
Table 15: Technical data (imperial units)

Etabloc SYT	Shaft unit	Impeller				Speed limit	
		Outlet	Inlet	Nominal diameter		Max.	Min.
			Diameter	Max.	Min.		
		[inch]					
040-025-160	25	0.236	1.78	6.65	5.12	3,600	800
040-025-200	25	0.236	1.78	8.23	6.30	3,600	800
050-032-125.1	25	0.260	2.06	5.47	4.09	3,600	800
050-032-160	25	0.335	2.39	6.85	5.35	3,600	800
050-032-160.1	25	0.224	2.07	6.69	5.35	4,400	800
050-032-200	25	0.276	2.48	8.23	6.69	3,700	800
050-032-200.1	25	0.220	2.13	8.03	6.69	3,800	800
065-040-160	25	0.512	2.76	6.85	5.04	4,400	800
065-040-200	25	0.370	2.73	8.23	6.50	3,700	800
065-050-160	25	0.665	3.42	6.85	5.04	4,400	800
065-050-200	25	0.543	3.27	8.62	6.69	3,600	800

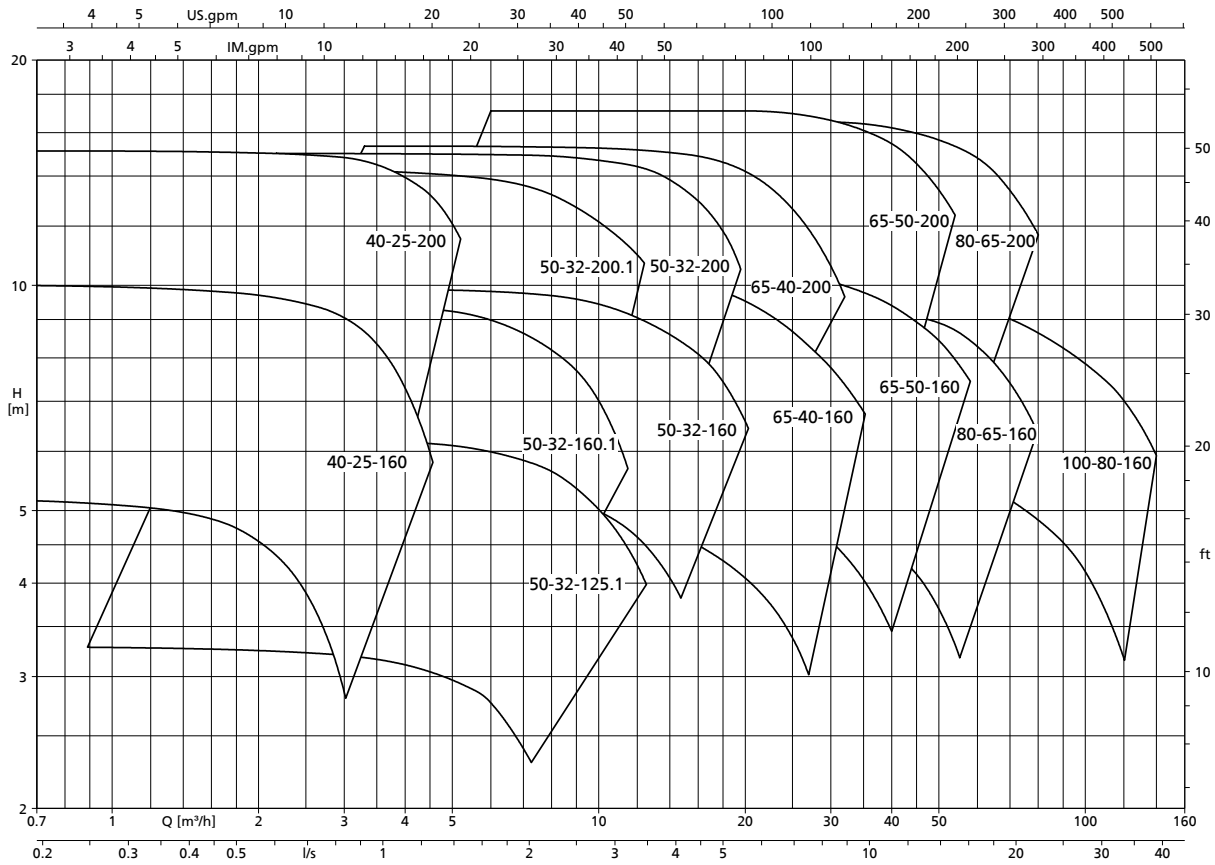
Etabloc SYT	Shaft unit	Impeller				Speed limit	
		Outlet	Inlet	Nominal diameter		Max.	Min.
			Diameter	Max.	Min.		
		[inch]				[rpm]	
080-065-160	25	0.827	3.62	6.85	5.20	3,900	800
080-065-200	25	0.669	3.93	8.62	6.89	3,600	800
100-080-160	25	1.244	4.88	6.85	5.43	3,600	800

Selection charts

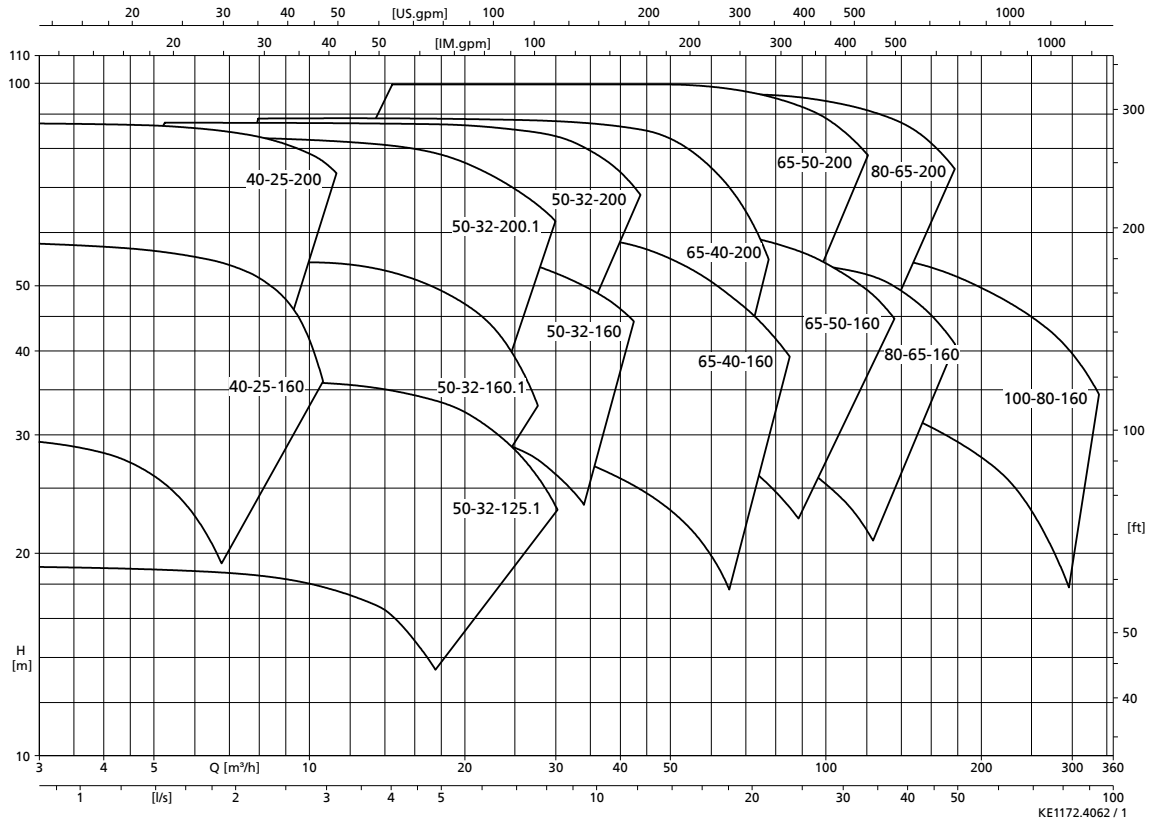
Etabloc SYT (fixed speed version), $n = 2,900$ rpm



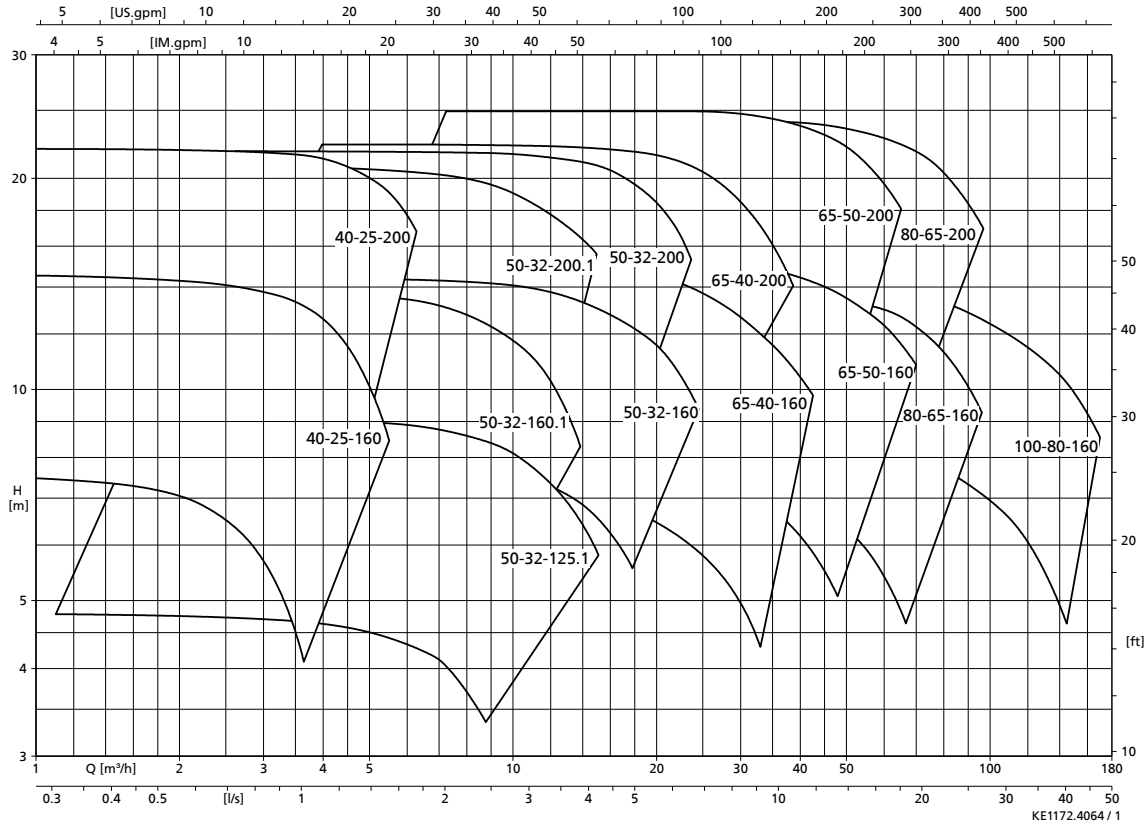
Etabloc SYT (fixed speed version), $n = 1,450 \text{ rpm}$



Etabloc SYT (fixed speed version), $n = 3,500 \text{ rpm}$



Etabloc SYT (fixed speed version), $n = 1,750 \text{ rpm}$



Dimensions and connections

Pump set dimensions, $n=2,900 \text{ rpm}$ / $n=3,500 \text{ rpm}$

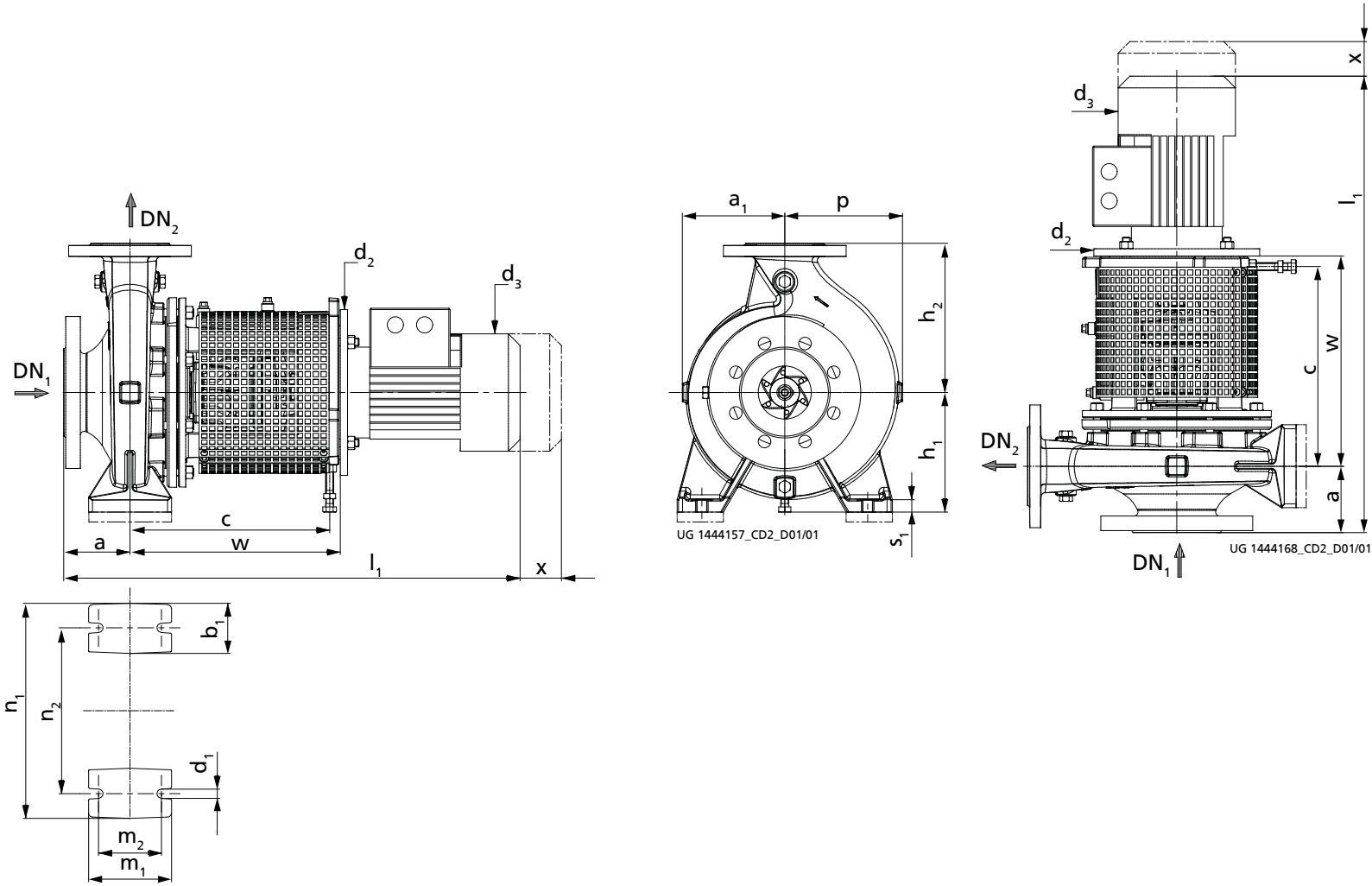


Fig. 2: Dimensions

Table 16: Dimensions, n = 2900 rpm / n = 3500 rpm (SI units)

Size n = 2900 rpm n = 3500 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x	
		50 H	60 H	400 V																					
		z	z	50 Hz																					
		[kW]	[kW]	[~A]																					
		[mm]																							
040-025-160	80M	0.75	-	1.75	40	25	80	118	50	301	14	200	162	132	160	657	100	70	240	190	118	15	322	100	
040-025-160	80M	1.10	1.27	2.41	40	25	80	118	50	301	14	200	162	132	160	671	100	70	240	190	118	15	322	100	
040-025-160	90S	1.50	1.75	3.15	40	25	80	118	50	301	14	200	190	132	160	684	100	70	240	190	118	15	322	100	
040-025-160	90L	2.20	2.55	4.46	40	25	80	118	50	301	14	200	190	132	160	710	100	70	240	190	118	15	322	100	
040-025-160	100L	-	3.45	6.09	40	25	80	118	50	301	14	250	213	132	160	744	100	70	240	190	118	15	317	100	
040-025-160	112M	-	4.55	7.82	40	25	80	118	50	301	14	250	234	132	160	768	100	70	240	190	118	15	317	100	
040-025-200	90S	1.50	-	3.15	40	25	80	142	50	301	14	200	190	160	180	684	100	70	240	190	142	15	322	100	
040-025-200	90L	2.20	-	4.46	40	25	80	142	50	301	14	200	190	160	180	710	100	70	240	190	142	15	322	100	
040-025-200	100L	3.00	3.45	6.09	40	25	80	142	50	301	14	250	213	160	180	744	100	70	240	190	142	15	317	100	
040-025-200	112M	4.00	4.55	7.82	40	25	80	142	50	301	14	250	234	160	180	768	100	70	240	190	142	15	317	100	
040-025-200	132S	5.50	6.30	10.49	40	25	80	142	50	324	14	300	266	160	180	833	100	70	240	190	142	15	340	100	
040-025-200	132S	-	8.60	14.12	40	25	80	142	50	324	14	300	266	160	180	833	100	70	240	190	142	15	340	100	
050-032-125.1	80M	0.75	-	1.75	50	32	80	116	50	301	14	200	162	112 ⁽⁵⁾	140	657	100	70	190	140	116	15	322	100	
050-032-125.1	80M	1.10	-	2.41	50	32	80	116	50	301	14	200	162	112 ⁽⁵⁾	140	671	100	70	190	140	116	15	322	100	
050-032-125.1	90S	1.50	-	3.15	50	32	80	116	50	301	14	200	190	112 ⁽⁵⁾	140	684	100	70	190	140	116	15	322	100	
050-032-125.1	90L	2.20	-	4.46	50	32	80	116	50	301	14	200	190	112 ⁽⁵⁾	140	710	100	70	190	140	116	15	322	100	
050-032-125.1	100L	-	3.45	6.09	50	32	80	116	50	301	14	250	213	112 ⁽⁵⁾	140	744	100	70	190	140	116	15	317	100	
050-032-125.1	112M	-	4.55	7.82	50	32	80	116	50	301	14	250	234	112 ⁽⁵⁾	140	768	100	70	190	140	116	15	317	100	
050-032-125.1	132S	-	6.30	10.49	50	32	80	116	50	324	14	300	266	112 ⁽⁶⁾	140	833	100	70	190	140	116	15	340	100	
050-032-160	90L	2.20	-	4.46	50	32	80	118	50	301	14	200	190	132	160	710	100	70	240	190	128	15	322	100	
050-032-160	100L	3.00	3.45	6.09	50	32	80	118	50	301	14	250	213	132	160	744	100	70	240	190	128	15	317	100	
050-032-160	112M	4.00	4.55	7.82	50	32	80	118	50	301	14	250	234	132	160	768	100	70	240	190	128	15	317	100	
050-032-160	132S	-	6.30	10.49	50	32	80	118	50	324	14	300	266	132 ⁽⁵⁾	160	833	100	70	240	190	128	15	340	100	
050-032-160	132S	-	8.60	14.12	50	32	80	118	50	324	14	300	266	132 ⁽⁵⁾	160	833	100	70	240	190	128	15	340	100	
050-032-160.1	90S	1.50	-	3.15	50	32	80	116	50	301	14	200	190	132	160	684	100	70	240	190	121	15	322	100	
050-032-160.1	90L	2.20	2.55	4.46	50	32	80	116	50	301	14	200	190	132	160	710	100	70	240	190	121	15	322	100	
050-032-160.1	100L	3.00	3.45	6.09	50	32	80	116	50	301	14	250	213	132	160	744	100	70	240	190	121	15	317	100	
050-032-160.1	112M	4.00	4.55	7.82	50	32	80	116	50	301	14	250	234	132	160	768	100	70	240	190	121	15	317	100	
050-032-160.1	132S	-	6.30	10.49	50	32	80	116	50	324	14	300	266	132 ⁽⁵⁾	160	833	100	70	240	190	121	15	340	100	
050-032-160.1	132S	-	8.60	14.12	50	32	80	116	50	324	14	300	266	132 ⁽⁵⁾	160	833	100	70	240	190	121	15	340	100	

15 Pump feet shimmed 20 mm**16** Pump feet shimmed 40 mm

Size n = 2900 rpm n = 3500 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x
		50 H z	60 H z	400 V																				
				50 Hz																				
		[kW]	[kW]	[~A]																				
[mm]																								
050-032-160.1	160M	-	12.6	20.41	50	32	80	116	50	356	14	350	325	132 ⁽⁷⁾	160	1000	100	70	240	190	121	15	374	100
050-032-200	112M	4.00	-	7.82	50	32	80	142	50	301	14	250	234	160	180	768	100	70	240	190	143	18	317	100
050-032-200	132S	5.50	-	10.49	50	32	80	142	50	324	14	300	266	160	180	833	100	70	240	190	143	18	340	100
050-032-200	132S	7.50	8.60	14.12	50	32	80	142	50	324	14	300	266	160	180	833	100	70	240	190	143	18	340	100
050-032-200	160M	11.0	12.6	20.41	50	32	80	142	50	356	14	350	325	160 ⁽⁵⁾	180	1000	100	70	240	190	143	18	374	100
050-032-200	160M	-	17.3	27.25	50	32	80	142	50	356	14	350	325	160 ⁽⁵⁾	180	1000	100	70	240	190	143	18	374	100
050-032-200.1	100L	3.00	-	6.09	50	32	80	142	50	301	14	250	213	160	180	744	100	70	240	190	142	18	317	100
050-032-200.1	112M	4.00	-	7.82	50	32	80	142	50	301	14	250	234	160	180	768	100	70	240	190	142	18	317	100
050-032-200.1	132S	5.50	6.30	10.49	50	32	80	142	50	324	14	300	266	160	180	833	100	70	240	190	142	18	340	100
050-032-200.1	132S	7.50	8.60	14.12	50	32	80	142	50	324	14	300	266	160	180	833	100	70	240	190	142	18	340	100
050-032-200.1	160M	-	12.6	20.41	50	32	80	142	50	356	14	350	325	160 ⁽⁵⁾	180	1000	100	70	240	190	142	18	374	100
050-032-200.1	160M	-	17.3	27.25	50	32	80	142	50	356	14	350	325	160 ⁽⁵⁾	180	1000	100	70	240	190	142	18	374	100
065-040-160	100L	3.00	-	6.09	65	40	80	119	50	301	14	250	213	132	160	744	100	70	240	190	134	15	317	100
065-040-160	112M	4.00	-	7.82	65	40	80	119	50	301	14	250	234	132	160	768	100	70	240	190	134	15	317	100
065-040-160	132S	5.50	6.30	10.49	65	40	80	119	50	324	14	300	266	132 ⁽⁵⁾	160	833	100	70	240	190	134	15	340	100
065-040-160	132S	7.50	8.60	14.12	65	40	80	119	50	324	14	300	266	132 ⁽⁵⁾	160	833	100	70	240	190	134	15	340	100
065-040-160	160M	-	12.6	20.41	65	40	80	119	50	356	14	350	325	132 ⁽⁷⁾	160	1000	100	70	240	190	134	15	374	100
065-040-160	160M	-	17.3	27.25	65	40	80	119	50	356	14	350	325	132 ⁽⁷⁾	160	1000	100	70	240	190	134	15	374	100
065-040-200	132S	5.50	-	10.49	65	40	100	142	50	324	14	300	266	160	180	853	100	70	265	212	155	18	340	100
065-040-200	132S	7.50	-	14.12	65	40	100	142	50	324	14	300	266	160	180	853	100	70	265	212	155	18	340	100
065-040-200	160M	11.0	12.6	20.41	65	40	100	142	50	356	14	350	325	160 ⁽⁵⁾	180	1020	100	70	265	212	155	18	374	100
065-040-200	160M	15.0	17.3	27.25	65	40	100	142	50	356	14	350	325	160 ⁽⁵⁾	180	1020	100	70	265	212	155	18	374	100
065-040-200	160L	18.5	21.3	33.38	65	40	100	142	50	356	14	350	325	160 ⁽⁵⁾	180	1026	100	70	265	212	155	18	374	100
065-040-200	180M	22.0	24.5	39.52	65	40	100	142	50	356	14	350	370	160 ⁽⁵⁾	180	1084	100	70	265	212	155	18	374	100
065-050-160	132S	5.50	-	10.49	65	50	100	128	50	324	14	300	266	160	180	853	100	70	265	212	149	18	340	100
065-050-160	132S	7.50	-	14.12	65	50	100	128	50	324	14	300	266	160	180	853	100	70	265	212	149	18	340	100
065-050-160	160M	11.0	12.6	20.41	65	50	100	128	50	356	14	350	325	160 ⁽⁵⁾	180	1020	100	70	265	212	149	18	374	100
065-050-160	160M	-	17.3	27.25	65	50	100	128	50	356	14	350	325	160 ⁽⁵⁾	180	1020	100	70	265	212	149	18	374	100
065-050-160	160L	-	21.3	33.38	65	50	100	128	50	356	14	350	325	160 ⁽⁵⁾	180	1026	100	70	265	212	149	18	374	100
065-050-160	180M	-	24.5	39.52	65	50	100	128	50	356	14	350	370	160 ⁽⁵⁾	180	1084	100	70	265	212	149	18	374	100
065-050-200	160M	11.0	-	20.41	65	50	100	144	50	356	14	350	325	160 ⁽⁵⁾	200	1020	100	70	265	212	163	18	374	100

17 Pump feet shimmed 50 mm

1172.53/02-EN-US

Size n = 2900 rpm n = 3500 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x
		50 H	60 H	400 V																				
		z	z	50 Hz																				
		[kW]	[kW]	[~A]																				
[mm]																								
065-050-200	160M	15.0	-	27.25	65	50	100	144	50	356	14	350	325	160 ⁽¹⁵⁾	200	1020	100	70	265	212	163	18	374	100
065-050-200	160L	18.5	-	33.38	65	50	100	144	50	356	14	350	325	160 ⁽¹⁵⁾	200	1026	100	70	265	212	163	18	374	100
065-050-200	180M	22.0	24.5	39.52	65	50	100	144	50	356	14	350	370	160 ⁽¹⁵⁾	200	1084	100	70	265	212	163	18	374	100
080-065-160	132S	7.50	-	14.12	80	65	100	132	65	324	14	300	266	160	200	853	125	95	280	212	160	18	340	100
080-065-160	160M	11.0	-	20.41	80	65	100	132	65	356	14	350	325	160 ⁽¹⁵⁾	200	1020	125	95	280	212	160	18	374	100
080-065-160	160M	15.0	17.3	27.25	80	65	100	132	65	356	14	350	325	160 ⁽¹⁵⁾	200	1020	125	95	280	212	160	18	374	100
080-065-160	160L	-	21.3	33.38	80	65	100	132	65	356	14	350	325	160 ⁽¹⁵⁾	200	1026	125	95	280	212	160	18	374	100
080-065-160	180M	-	24.5	39.52	80	65	100	132	65	356	14	350	370	160 ⁽¹⁵⁾	200	1084	125	95	280	212	160	18	374	100
080-065-200	160M	15.0	-	27.25	80	65	100	155	65	356	14	350	325	180	225	1020	125	95	320	250	178	18	374	140
080-065-200	160L	18.5	-	33.38	80	65	100	155	65	356	14	350	325	180	225	1026	125	95	320	250	178	18	374	140
080-065-200	180M	22.0	24.5	39.52	80	65	100	155	65	356	14	350	370	180	225	1084	125	95	320	250	178	18	374	140
100-080-160	160M	15.0	-	27.25	100	80	125	138	65	356	14	350	325	180	225	1045	125	95	320	250	174	18	374	140
100-080-160	160L	18.5	-	33.38	100	80	125	138	65	356	14	350	325	180	225	1051	125	95	320	250	174	18	374	140
100-080-160	180M	22.0	24.5	39.52	100	80	125	138	65	356	14	350	370	180	225	1109	125	95	320	250	174	18	374	140

Table 17: Dimensions, n = 2900 rpm / n = 3500 rpm (imperial units)

Size n = 2900 rpm n = 3500 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x
		50 H z	60 H z	400 V																				
				50 H z																				
		[hp]	[hp]	[~A]																				
040-025-160	80M	1.01	-	1.75	NPS 11/2	NPS 1	3.15	4.65	1.97	11.85	0.55	7.87	6.38	5.20	6.30	25.87	3.94	2.76	9.45	7.48	4.65	0.59	12.68	3.94
040-025-160	80M	1.48	1.70	2.41	NPS 11/2	NPS 1	3.15	4.65	1.97	11.85	0.55	7.87	6.38	5.20	6.30	26.42	3.94	2.76	9.45	7.48	4.65	0.59	12.68	3.94
040-025-160	90S	2.01	2.35	3.15	NPS 11/2	NPS 1	3.15	4.65	1.97	11.85	0.55	7.87	7.48	5.20	6.30	26.93	3.94	2.76	9.45	7.48	4.65	0.59	12.68	3.94
040-025-160	90L	2.95	3.42	4.46	NPS 11/2	NPS 1	3.15	4.65	1.97	11.85	0.55	7.87	7.48	5.20	6.30	27.95	3.94	2.76	9.45	7.48	4.65	0.59	12.68	3.94
040-025-160	100L	-	4.63	6.09	NPS 11/2	NPS 1	3.15	4.65	1.97	11.85	0.55	9.84	8.39	5.20	6.30	29.29	3.94	2.76	9.45	7.48	4.65	0.59	12.48	3.94
040-025-160	112M	-	6.10	7.82	NPS 11/2	NPS 1	3.15	4.65	1.97	11.85	0.55	9.84	9.21	5.20	6.30	30.24	3.94	2.76	9.45	7.48	4.65	0.59	12.48	3.94
040-025-200	90S	2.01	-	3.15	NPS 11/2	NPS 1	3.15	5.59	1.97	11.85	0.55	7.87	7.48	6.30	7.09	26.93	3.94	2.76	9.45	7.48	5.59	0.59	12.68	3.94
040-025-200	90L	2.95	-	4.46	NPS 11/2	NPS 1	3.15	5.59	1.97	11.85	0.55	7.87	7.48	6.30	7.09	27.95	3.94	2.76	9.45	7.48	5.59	0.59	12.68	3.94
040-025-200	100L	4.02	4.63	6.09	NPS 11/2	NPS 1	3.15	5.59	1.97	11.85	0.55	9.84	8.39	6.30	7.09	29.29	3.94	2.76	9.45	7.48	5.59	0.59	12.48	3.94
040-025-200	112M	5.36	6.10	7.82	NPS 11/2	NPS 1	3.15	5.59	1.97	11.85	0.55	9.84	9.21	6.30	7.09	30.24	3.94	2.76	9.45	7.48	5.59	0.59	12.48	3.94
040-025-200	132S	7.38	8.45	10.49	NPS 11/2	NPS 1	3.15	5.59	1.97	12.76	0.55	11.81	10.47	6.30	7.09	32.80	3.94	2.76	9.45	7.48	5.59	0.59	13.39	3.94
040-025-200	132S	-	11.53	14.12	NPS 11/2	NPS 1	3.15	5.59	1.97	12.76	0.55	11.81	10.47	6.30	7.09	32.80	3.94	2.76	9.45	7.48	5.59	0.59	13.39	3.94

Size n = 2900 rpm n = 3500 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x
		50 H z	60 H z	400 V																				
				50 H z																				
		[hp]	[hp]	[~A]																				
050-032-125.1	80M	1.01	-	1.75	NPS 2	NPS 1 1/4	3.15	4.57	1.97	11.85	0.55	7.87	6.38	4.41 ¹⁸⁾	5.51	25.87	3.94	2.76	7.48	5.51	4.57	0.59	12.68	3.94
050-032-125.1	80M	1.48	-	2.41	NPS 2	NPS 1 1/4	3.15	4.57	1.97	11.85	0.55	7.87	6.38	4.41 ¹⁸⁾	5.51	26.42	3.94	2.76	7.48	5.51	4.57	0.59	12.68	3.94
050-032-125.1	90S	2.01	-	3.15	NPS 2	NPS 1 1/4	3.15	4.57	1.97	11.85	0.55	7.87	7.48	4.41 ¹⁸⁾	5.51	26.93	3.94	2.76	7.48	5.51	4.57	0.59	12.68	3.94
050-032-125.1	90L	2.95	-	4.46	NPS 2	NPS 1 1/4	3.15	4.57	1.97	11.85	0.55	7.87	7.48	4.41 ¹⁸⁾	5.51	27.95	3.94	2.76	7.48	5.51	4.57	0.59	12.68	3.94
050-032-125.1	100L	-	4.63	6.09	NPS 2	NPS 1 1/4	3.15	4.57	1.97	11.85	0.55	9.84	8.39	4.41 ¹⁸⁾	5.51	29.29	3.94	2.76	7.48	5.51	4.57	0.59	12.48	3.94
050-032-125.1	112M	-	6.10	7.82	NPS 2	NPS 1 1/4	3.15	4.57	1.97	11.85	0.55	9.84	9.21	4.41 ¹⁸⁾	5.51	30.24	3.94	2.76	7.48	5.51	4.57	0.59	12.48	3.94
050-032-125.1	132S	-	8.45	10.49	NPS 2	NPS 1 1/4	3.15	4.57	1.97	12.76	0.55	11.81	10.47	4.41 ¹⁹⁾	5.51	32.80	3.94	2.76	7.48	5.51	4.57	0.59	13.39	3.94
050-032-160	90L	2.95	-	4.46	NPS 2	NPS 1 1/4	3.15	4.65	1.97	11.85	0.55	7.87	7.48	5.20 ¹⁹⁾	6.30	27.95	3.94	2.76	9.45	7.48	5.04	0.59	12.68	3.94
050-032-160	100L	4.02	4.63	6.09	NPS 2	NPS 1 1/4	3.15	4.65	1.97	11.85	0.55	9.84	8.39	5.20	6.30	29.29	3.94	2.76	9.45	7.48	5.04	0.59	12.48	3.94
050-032-160	112M	5.36	6.10	7.82	NPS 2	NPS 1 1/4	3.15	4.65	1.97	11.85	0.55	9.84	9.21	5.20	6.30	30.24	3.94	2.76	9.45	7.48	5.04	0.59	12.48	3.94
050-032-160	132S	-	8.45	10.49	NPS 2	NPS 1 1/4	3.15	4.65	1.97	12.76	0.55	11.81	10.47	5.20 ¹⁸⁾	6.30	32.80	3.94	2.76	9.45	7.48	5.04	0.59	13.39	3.94
050-032-160	132S	-	11.53	14.12	NPS 2	NPS 1 1/4	3.15	4.65	1.97	12.76	0.55	11.81	10.47	5.20 ¹⁸⁾	6.30	32.80	3.94	2.76	9.45	7.48	5.04	0.59	13.39	3.94
050-032-160.1	90S	2.01	-	3.15	NPS 2	NPS 1 1/4	3.15	4.57	1.97	11.85	0.55	7.87	7.48	5.20	6.30	26.93	3.94	2.76	9.45	7.48	4.76	0.59	12.68	3.94
050-032-160.1	90L	2.95	3.42	4.46	NPS 2	NPS 1 1/4	3.15	4.57	1.97	11.85	0.55	7.87	7.48	5.20	6.30	27.95	3.94	2.76	9.45	7.48	4.76	0.59	12.68	3.94
050-032-160.1	100L	4.02	4.63	6.09	NPS 2	NPS 1 1/4	3.15	4.57	1.97	11.85	0.55	9.84	8.39	5.20	6.30	29.29	3.94	2.76	9.45	7.48	4.76	0.59	12.48	3.94
050-032-160.1	112M	5.36	6.10	7.82	NPS 2	NPS 1 1/4	3.15	4.57	1.97	11.85	0.55	9.84	9.21	5.20	6.30	30.24	3.94	2.76	9.45	7.48	4.76	0.59	12.48	3.94
050-032-160.1	132S	-	8.45	10.49	NPS 2	NPS 1 1/4	3.15	4.57	1.97	12.76	0.55	11.81	10.47	5.20 ¹⁸⁾	6.30	32.80	3.94	2.76	9.45	7.48	4.76	0.59	13.39	3.94
050-032-160.1	132S	-	11.53	14.12	NPS 2	NPS 1 1/4	3.15	4.57	1.97	12.76	0.55	11.81	10.47	5.20 ¹⁸⁾	6.30	32.80	3.94	2.76	9.45	7.48	4.76	0.59	13.39	3.94
050-032-160.1	160M	-	16.90	20.41	NPS 2	NPS 1 1/4	3.15	4.57	1.97	14.02	0.55	13.78	12.80	5.20 ²⁰⁾	6.30	39.37	3.94	2.76	9.45	7.48	4.76	0.59	14.72	3.94
050-032-200	112M	5.36	-	7.82	NPS 2	NPS 1 1/4	3.15	5.59	1.97	11.85	0.55	9.84	9.21	6.30	7.09	30.24	3.94	2.76	9.45	7.48	5.63	0.71	12.48	3.94
050-032-200	132S	7.38	-	10.49	NPS 2	NPS 1 1/4	3.15	5.59	1.97	12.76	0.55	11.81	10.47	6.30	7.09	32.80	3.94	2.76	9.45	7.48	5.63	0.71	13.39	3.94
050-032-200	132S	10.06	11.53	14.12	NPS 2	NPS 1 1/4	3.15	5.59	1.97	12.76	0.55	11.81	10.47	6.30	7.09	32.80	3.94	2.76	9.45	7.48	5.63	0.71	13.39	3.94
050-032-200	160M	14.75	16.90	20.41	NPS 2	NPS 1 1/4	3.15	5.59	1.97	14.02	0.55	13.78	12.80	6.30 ¹⁸⁾	7.09	39.37	3.94	2.76	9.45	7.48	5.63	0.71	14.72	3.94
050-032-200	160M	-	23.20	27.25	NPS 2	NPS 1 1/4	3.15	5.59	1.97	14.02	0.55	13.78	12.80	6.30 ¹⁸⁾	7.09	39.37	3.94	2.76	9.45	7.48	5.63	0.71	14.72	3.94
050-032-200.1	100L	4.02	-	6.09	NPS 2	NPS 1 1/4	3.15	5.59	1.97	11.85	0.55	9.84	8.39	6.30	7.09	29.29	3.94	2.76	9.45	7.48	5.59	0.71	12.48	3.94
050-032-200.1	112M	5.36	-	7.82	NPS 2	NPS 1 1/4	3.15	5.59	1.97	11.85	0.55	9.84	9.21	6.30	7.09	30.24	3.94	2.76	9.45	7.48	5.59	0.71	12.48	3.94
050-032-200.1	132S	7.38	8.45	10.49	NPS 2	NPS 1 1/4	3.15	5.59	1.97	12.76	0.55	11.81	10.47	6.30	7.09	32.80	3.94	2.76	9.45	7.48	5.59	0.71	13.39	3.94
050-032-200.1	132S	10.06	11.53	14.12	NPS 2	NPS 1 1/4	3.15	5.59	1.97	12.76	0.55	11.81	10.47	6.30	7.09	32.80	3.94	2.76	9.45	7.48	5.59	0.71	13.39	3.94

18 Pump feet shimmed 0.79 inch

19 Pump feet shimmed 1.57 inch

20 Pump feet shimmed 1.97 inch

Size n = 2900 rpm n = 3500 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x
		50 H	60 H																					
		z	z	400																				
		[hp]	[hp]	50 H z [~A]																				
050-032-200.1	160M	-	16.90	20.41	NPS 2	NPS 11/4	3.15	5.59	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.09	39.37	3.94	2.76	9.45	7.48	5.59	0.71	14.72	3.94
050-032-200.1	160M	-	23.20	27.25	NPS 2	NPS 11/4	3.15	5.59	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.09	39.37	3.94	2.76	9.45	7.48	5.59	0.71	14.72	3.94
065-040-160	100L	4.02	-	6.09	NPS 2	NPS 11/13	3.15	4.69	1.97	11.85	0.55	9.84	8.39	5.20	6.30	29.29	3.94	2.76	9.45	7.48	5.28	0.59	12.48	3.94
065-040-160	112M	5.36	-	7.82	NPS 2	NPS 11/13	3.15	4.69	1.97	11.85	0.55	9.84	9.21	5.20	6.30	30.24	3.94	2.76	9.45	7.48	5.28	0.59	12.48	3.94
065-040-160	132S	7.38	8.45	10.49	NPS 2 1/2	NPS 11/13	3.15	4.69	1.97	12.76	0.55	11.81	10.47	5.20 ⁽¹⁸⁾	6.30	32.80	3.94	2.76	9.45	7.48	5.28	0.59	13.39	3.94
065-040-160	132S	10.06	11.53	14.12	NPS 2 1/2	NPS 11/13	3.15	4.69	1.97	12.76	0.55	11.81	10.47	5.20 ⁽¹⁸⁾	6.30	32.80	3.94	2.76	9.45	7.48	5.28	0.59	13.39	3.94
065-040-160	160M	-	16.90	20.41	NPS 2 1/2	NPS 11/13	3.15	4.69	1.97	14.02	0.55	13.78	12.80	5.20 ⁽²⁰⁾	6.30	39.37	3.94	2.76	9.45	7.48	5.28	0.59	14.72	3.94
065-040-160	160M	-	23.20	27.25	NPS 2 1/2	NPS 11/13	3.15	4.69	1.97	14.02	0.55	13.78	12.80	5.20 ⁽²⁰⁾	6.30	39.37	3.94	2.76	9.45	7.48	5.28	0.59	14.72	3.94
065-040-200	132S	7.38	-	10.49	NPS 2 1/2	NPS 11/13	3.94	5.59	1.97	12.76	0.55	11.81	10.47	6.30	7.09	33.58	3.94	2.76	10.43	8.35	6.10	0.71	13.39	3.94
065-040-200	132S	10.06	-	14.12	NPS 2 1/2	NPS 11/13	3.94	5.59	1.97	12.76	0.55	11.81	10.47	6.30	7.09	33.58	3.94	2.76	10.43	8.35	6.10	0.71	13.39	3.94
065-040-200	160M	14.75	16.90	20.41	NPS 2 1/2	NPS 11/13	3.94	5.59	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.09	40.16	3.94	2.76	10.43	8.35	6.10	0.71	14.72	3.94
065-040-200	160M	20.12	23.20	27.25	NPS 2 1/2	NPS 11/13	3.94	5.59	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.09	40.16	3.94	2.76	10.43	8.35	6.10	0.71	14.72	3.94
065-040-200	160L	24.81	28.56	33.38	NPS 2 1/2	NPS 11/13	3.94	5.59	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.09	40.39	3.94	2.76	10.43	8.35	6.10	0.71	14.72	3.94
065-040-200	180M	29.50	32.85	39.52	NPS 2 1/2	NPS 11/13	3.94	5.59	1.97	14.02	0.55	13.78	14.57	6.30 ⁽¹⁸⁾	7.09	42.68	3.94	2.76	10.43	8.35	6.10	0.71	14.72	3.94
065-050-160	132S	7.38	-	10.49	NPS 2 1/2	NPS 2	3.94	5.04	1.97	12.76	0.55	11.81	10.47	6.30	7.09	33.58	3.94	2.76	10.43	8.35	5.87	0.71	13.39	3.94
065-050-160	132S	10.06	-	14.12	NPS 2 1/2	NPS 2	3.94	5.04	1.97	12.76	0.55	11.81	10.47	6.30	7.09	33.58	3.94	2.76	10.43	8.35	5.87	0.71	13.39	3.94
065-050-160	160M	14.75	16.90	20.41	NPS 2 1/2	NPS 2	3.94	5.04	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.09	40.16	3.94	2.76	10.43	8.35	5.87	0.71	14.72	3.94
065-050-160	160M	-	23.20	27.25	NPS 2 1/2	NPS 2	3.94	5.04	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.09	40.16	3.94	2.76	10.43	8.35	5.87	0.71	14.72	3.94
065-050-160	160L	-	28.56	33.38	NPS 2 1/2	NPS 2	3.94	5.04	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.09	40.39	3.94	2.76	10.43	8.35	5.87	0.71	14.72	3.94
065-050-160	180M	-	32.85	39.52	NPS 2 1/2	NPS 2	3.94	5.04	1.97	14.02	0.55	13.78	14.57	6.30 ⁽¹⁸⁾	7.09	42.68	3.94	2.76	10.43	8.35	5.87	0.71	14.72	3.94
065-050-200	160M	14.75	-	20.41	NPS 2 1/2	NPS 2	3.94	5.67	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.87	40.16	3.94	2.76	10.43	8.35	6.42	0.71	14.72	3.94
065-050-200	160M	20.12	-	27.25	NPS 2 1/2	NPS 2	3.94	5.67	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.87	40.16	3.94	2.76	10.43	8.35	6.42	0.71	14.72	3.94
065-050-200	160L	24.81	-	33.38	NPS 2 1/2	NPS 2	3.94	5.67	1.97	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.87	40.39	3.94	2.76	10.43	8.35	6.42	0.71	14.72	3.94
065-050-200	180M	29.50	32.85	39.52	NPS 2 1/2	NPS 2	3.94	5.67	1.97	14.02	0.55	13.78	14.57	6.30 ⁽¹⁸⁾	7.87	42.68	3.94	2.76	10.43	8.35	6.42	0.71	14.72	3.94
080-065-160	132S	10.06	-	14.12	NPS 3	NPS 2 1/2	3.94	5.20	2.56	12.76	0.55	11.81	10.47	6.30	7.87	33.58	4.92	3.74	11.02	8.35	6.30	0.71	13.39	3.94
080-065-160	160M	14.75	-	20.41	NPS 3	NPS 2 1/2	3.94	5.20	2.56	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.87	40.16	4.92	3.74	11.02	8.35	6.30	0.71	14.72	3.94
080-065-160	160M	20.12	23.20	27.25	NPS 3	NPS 2 1/2	3.94	5.20	2.56	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.87	40.16	4.92	3.74	11.02	8.35	6.30	0.71	14.72	3.94
080-065-160	160L	-	28.56	33.38	NPS 3	NPS 2 1/2	3.94	5.20	2.56	14.02	0.55	13.78	12.80	6.30 ⁽¹⁸⁾	7.87	40.39	4.92	3.74	11.02	8.35	6.30	0.71	14.72	3.94
080-065-160	180M	-	32.85	39.52	NPS 3	NPS 2 1/2	3.94	5.20	2.56	14.02	0.55	13.78	14.57	6.30 ⁽¹⁸⁾	7.87	42.68	4.92	3.74	11.02	8.35	6.30	0.71	14.72	3.94
080-065-200	160M	20.12	-	27.25	NPS 3	NPS 2 1/2	3.94	6.10	2.56	14.02	0.55	13.78	12.80	7.09	8.86	40.16	4.92	3.74	12.60	9.84	7.01	0.71	14.72	5.51
080-065-200	160L	24.81	-	33.38	NPS 3	NPS 2 1/2	3.94	6.10	2.56	14.02	0.55	13.78	12.80	7.09	8.86	40.39	4.92	3.74	12.60	9.84	7.01	0.71	14.72	5.51
080-065-200	180M	29.50	32.85	39.52	NPS 3	NPS 2 1/2	3.94	6.10	2.56	14.02	0.55	13.78	14.57	7.09	8.86	42.68	4.92	3.74	12.60	9.84	7.01	0.71	14.72	5.51

Size n = 2900 rpm n = 3500 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x
		50 H z	60 H z	400 V																				
				50 H z																				
		[hp]	[hp]	[~A]																				
100-080-160	160M	20.12	-	27.25	NPS 4	NPS 3	4.92	5.43	2.56	14.02	0.55	13.78	12.80	7.09	8.86	41.14	4.92	3.74	12.60	9.84	6.85	0.71	14.72	5.51
100-080-160	160L	24.81	-	33.38	NPS 4	NPS 3	4.92	5.43	2.56	14.02	0.55	13.78	12.80	7.09	8.86	41.38	4.92	3.74	12.60	9.84	6.85	0.71	14.72	5.51
100-080-160	180M	29.50	32.85	39.52	NPS 4	NPS 3	4.92	5.43	2.56	14.02	0.55	13.78	14.57	7.09	8.86	43.66	4.92	3.74	12.60	9.84	6.85	0.71	14.72	5.51

Pump set dimensions, n=1,450 rpm / n=1,750 rpm

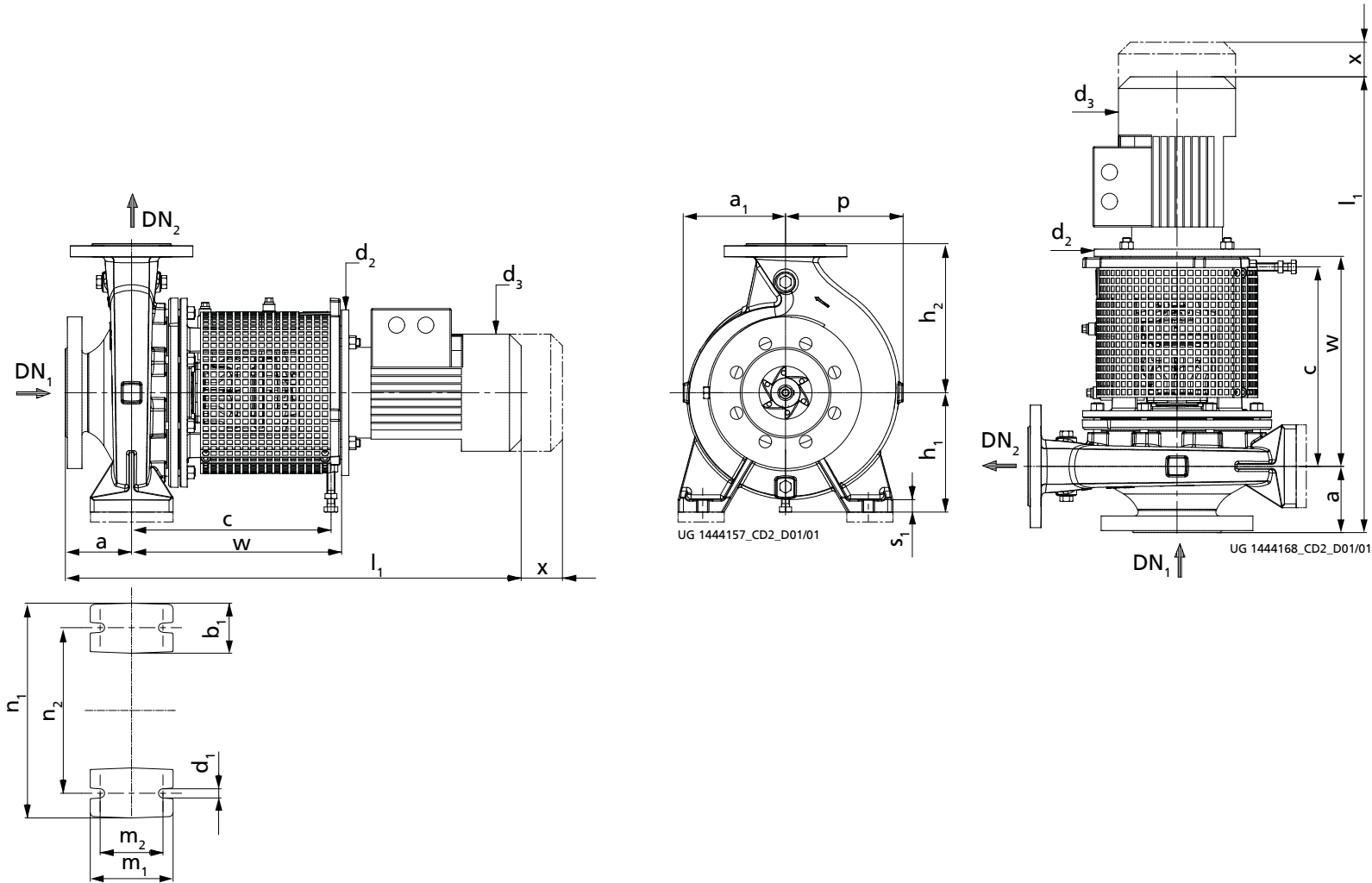


Fig. 3: Dimensions

Table 18: Dimensions, n = 1,450 rpm / n = 1,750 rpm (SI units)

Size n = 1,450 rpm n = 1,750 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x
		50 H z	60 H z	400 V																				
				50 H z																				
		[kW]	[kW]	[~A]	[mm]																			
040-025-160	80M	-	0.63	1.46	40	25	80	118	50	301	14	200	162	132	160	657	100	70	240	190	118	15	322	100
040-025-160	90S	1.10	1.27	2.51	40	25	80	118	50	301	14	200	190	132	160	684	100	70	240	190	118	15	322	100
040-025-200	80M	0.55	0.63	1.46	40	25	80	142	50	301	14	200	162	160	180	657	100	70	240	190	142	15	322	100
040-025-200	80M	-	0.86	1.67	40	25	80	142	50	301	14	200	162	160	180	657	100	70	240	190	142	15	322	100
040-025-200	90S	-	1.27	2.51	40	25	80	142	50	301	14	200	190	160	180	684	100	70	240	190	142	15	322	100
050-032-125.1	80M	0.55	0.63	1.46	50	32	80	116	50	301	14	200	162	112 ²¹⁾	140	657	100	70	190	140	116	15	322	100
050-032-125.1	90S	1.10	1.27	2.51	50	32	80	116	50	301	14	200	190	112 ²¹⁾	140	684	100	70	190	140	116	15	322	100
050-032-160	80M	0.55	0.63	1.46	50	32	80	118	50	301	14	200	162	132	160	657	100	70	240	190	128	15	322	100
050-032-160	80M	0.75	0.86	1.67	50	32	80	118	50	301	14	200	162	132	160	657	100	70	240	190	128	15	322	100
050-032-160	90S	-	1.27	2.51	50	32	80	118	50	301	14	200	190	132	160	684	100	70	240	190	128	15	322	100
050-032-160.1	80M	0.55	0.63	1.46	50	32	80	116	50	301	14	200	162	132	160	657	100	70	240	190	121	15	322	100
050-032-160.1	80M	-	0.86	1.67	50	32	80	116	50	301	14	200	162	132	160	657	100	70	240	190	121	15	322	100
050-032-200	80M	0.55	-	1.46	50	32	80	142	50	301	14	200	162	160	180	657	100	70	240	190	143	18	322	100
050-032-200	80M	0.75	-	1.67	50	32	80	142	50	301	14	200	162	160	180	657	100	70	240	190	143	18	322	100
050-032-200	90S	1.10	1.27	2.51	50	32	80	142	50	301	14	200	190	160	180	684	100	70	240	190	143	18	322	100
050-032-200	90L	-	1.75	3.32	50	32	80	142	50	301	14	200	190	160	180	710	100	70	240	190	143	18	322	100
050-032-200	100L	-	2.55	4.67	50	32	80	142	50	301	14	250	213	160	180	744	100	70	240	190	143	18	317	100
050-032-200.1	80M	0.55	0.63	1.46	50	32	80	142	50	301	14	200	162	160	180	657	100	70	240	190	142	18	322	100
050-032-200.1	80M	0.75	0.86	1.67	50	32	80	142	50	301	14	200	162	160	180	657	100	70	240	190	142	18	322	100
050-032-200.1	90S	-	1.27	2.51	50	32	80	142	50	301	14	200	190	160	180	684	100	70	240	190	142	18	322	100
050-032-200.1	90L	-	1.75	3.32	50	32	80	142	50	301	14	200	190	160	180	710	100	70	240	190	142	18	322	100
065-040-160	80M	0.55	-	1.46	65	40	80	119	50	301	14	200	162	132	160	657	100	70	240	190	134	15	322	100
065-040-160	80M	0.75	0.86	1.67	65	40	80	119	50	301	14	200	162	132	160	657	100	70	240	190	134	15	322	100
065-040-160	90S	1.10	1.27	2.51	65	40	80	119	50	301	14	200	190	132	160	684	100	70	240	190	134	15	322	100
065-040-160	90L	-	1.75	3.32	65	40	80	119	50	301	14	200	190	132	160	710	100	70	240	190	134	15	322	100
065-040-160	100L	-	2.55	4.67	65	40	80	119	50	301	14	250	213	132	160	744	100	70	240	190	134	15	317	100
065-040-200	80M	0.75	-	1.67	65	40	100	142	50	301	14	200	162	160	180	677	100	70	265	212	155	18	322	100
065-040-200	90S	1.10	-	2.51	65	40	100	142	50	301	14	200	190	160	180	704	100	70	265	212	155	18	322	100
065-040-200	90L	1.50	1.75	3.32	65	40	100	142	50	301	14	200	190	160	180	730	100	70	265	212	155	18	322	100
065-040-200	100L	-	2.55	4.67	65	40	100	142	50	301	14	250	213	160	180	764	100	70	265	212	155	18	317	100

21 Pump feet shimmed 20 mm

1172.53/02-EN-US

Size n = 1,450 rpm n = 1,750 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x
		50 H z	60 H z	400 V																				
				50 H z																				
		[kW]	[kW]	[~A]	[mm]																			
065-040-200	100L	-	3.45	6.18	65	40	100	142	50	301	14	250	213	160	180	799	100	70	265	212	155	18	317	100
065-050-160	80M	0.75	-	1.67	65	50	100	128	50	301	14	200	162	160	180	677	100	70	265	212	149	18	322	100
065-050-160	90S	1.10	1.27	2.51	65	50	100	128	50	301	14	200	190	160	180	704	100	70	265	212	149	18	322	100
065-050-160	90L	1.50	1.75	3.32	65	50	100	128	50	301	14	200	190	160	180	730	100	70	265	212	149	18	322	100
065-050-160	100L	-	2.55	4.67	65	50	100	128	50	301	14	250	213	160	180	764	100	70	265	212	149	18	317	100
065-050-160	100L	-	3.45	6.18	65	50	100	128	50	301	14	250	213	160	180	799	100	70	265	212	149	18	317	100
065-050-200	90L	1.50	-	3.32	65	50	100	144	50	301	14	200	190	160	200	730	100	70	265	212	163	18	322	100
065-050-200	100L	2.20	2.55	4.67	65	50	100	144	50	301	14	250	213	160	200	764	100	70	265	212	163	18	317	100
065-050-200	100L	3.00	3.45	6.18	65	50	100	144	50	301	14	250	213	160	200	799	100	70	265	212	163	18	317	100
065-050-200	112M	-	4.55	8.23	65	50	100	144	50	301	14	250	234	160	200	788	100	70	265	212	163	18	317	100
065-050-200	132S	-	6.30	11.32	65	50	100	144	50	324	14	300	266	160	200	853	100	70	265	212	163	18	340	100
080-065-160	90S	1.10	-	2.51	80	65	100	132	65	301	14	200	190	160	200	704	125	95	280	212	160	18	322	100
080-065-160	90L	1.50	1.75	3.32	80	65	100	132	65	301	14	200	190	160	200	730	125	95	280	212	160	18	322	100
080-065-160	100L	2.20	2.55	4.67	80	65	100	132	65	301	14	250	213	160	200	764	125	95	280	212	160	18	317	100
080-065-160	100L	-	3.45	6.18	80	65	100	132	65	301	14	250	213	160	200	799	125	95	280	212	160	18	317	100
080-065-160	112M	-	4.55	8.23	80	65	100	132	65	301	14	250	234	160	200	788	125	95	280	212	160	18	317	100
080-065-160	132S	-	6.30	11.32	80	65	100	132	65	324	14	300	266	160	200	853	125	95	280	212	160	18	340	100
080-065-200	100L	2.20	-	4.67	80	65	100	155	65	301	14	250	213	180	225	764	125	95	320	250	178	18	317	140
080-065-200	100L	3.00	3.45	6.18	80	65	100	155	65	301	14	250	213	180	225	799	125	95	320	250	178	18	317	140
080-065-200	112M	4.00	4.55	8.23	80	65	100	155	65	301	14	250	234	180	225	788	125	95	320	250	178	18	317	140
080-065-200	132S	-	6.30	11.32	80	65	100	155	65	324	14	300	266	180	225	853	125	95	320	250	178	18	340	140
080-065-200	132M	-	8.60	14.70	80	65	100	155	65	324	14	300	298	180	225	881	125	95	320	250	178	18	340	140
100-080-160	90L	1.50	-	3.32	100	80	125	138	65	301	14	200	190	180	225	755	125	95	320	250	174	18	322	140
100-080-160	100L	2.20	-	4.67	100	80	125	138	65	301	14	250	213	180	225	789	125	95	320	250	174	18	317	140
100-080-160	100L	3.00	3.45	6.18	100	80	125	138	65	301	14	250	213	180	225	824	125	95	320	250	174	18	317	140
100-080-160	112M	-	4.55	8.23	100	80	125	138	65	301	14	250	234	180	225	813	125	95	320	250	174	18	317	140
100-080-160	132S	-	6.30	11.32	100	80	125	138	65	324	14	300	266	180	225	878	125	95	320	250	174	18	340	140

Table 19: Dimensions, n = 1,450 rpm / n = 1,750 rpm (imperial units)

Size n = 1,450 rpm n = 1,750 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x
		50 H	60 H	400																				
		z	z	V																				
		[hp]	[hp]	[~A]																				
040-025-160	80M	-	0.84	1.46	NPS 11/2	NPS 1	3.15	4.65	1.97	11.85	0.55	7.87	6.38	5.20	6.30	25.87	3.94	2.76	9.45	7.48	4.65	0.59	12.68	3.94
040-025-160	90S	1.48	1.70	2.51	NPS 11/2	NPS 1	3.15	4.65	1.97	11.85	0.55	7.87	7.48	5.20	6.30	26.93	3.94	2.76	9.45	7.48	4.65	0.59	12.68	3.94
040-025-200	80M	0.74	0.84	1.46	NPS 11/2	NPS 1	3.15	5.59	1.97	11.85	0.55	7.87	6.38	6.30	7.09	25.87	3.94	2.76	9.45	7.48	5.59	0.59	12.68	3.94
040-025-200	80M	-	1.15	1.67	NPS 11/2	NPS 1	3.15	5.59	1.97	11.85	0.55	7.87	6.38	6.30	7.09	25.87	3.94	2.76	9.45	7.48	5.59	0.59	12.68	3.94
040-025-200	90S	-	1.70	2.51	NPS 11/2	NPS 1	3.15	5.59	1.97	11.85	0.55	7.87	7.48	6.30	7.09	26.93	3.94	2.76	9.45	7.48	5.59	0.59	12.68	3.94
050-032-125.1	80M	0.74	0.84	1.46	NPS 2	NPS 11/4	3.15	4.57	1.97	11.85	0.55	7.87	6.38	4.4 ⁽²²⁾	5.51	25.87	3.94	2.76	7.48	5.51	4.57	0.59	12.68	3.94
050-032-125.1	90S	1.48	1.70	2.51	NPS 2	NPS 11/4	3.15	4.57	1.97	11.85	0.55	7.87	7.48	4.4 ⁽²²⁾	5.51	26.93	3.94	2.76	7.48	5.51	4.57	0.59	12.68	3.94
050-032-160	80M	0.74	0.84	1.46	NPS 2	NPS 11/4	3.15	4.65	1.97	11.85	0.55	7.87	6.38	5.20	6.30	25.87	3.94	2.76	9.45	7.48	5.04	0.59	12.68	3.94
050-032-160	80M	1.01	1.15	1.67	NPS 2	NPS 11/4	3.15	4.65	1.97	11.85	0.55	7.87	6.38	5.20	6.30	25.87	3.94	2.76	9.45	7.48	5.04	0.59	12.68	3.94
050-032-160	90S	-	1.70	2.51	NPS 2	NPS 11/4	3.15	4.65	1.97	11.85	0.55	7.87	7.48	5.20	6.30	26.93	3.94	2.76	9.45	7.48	5.04	0.59	12.68	3.94
050-032-160.1	80M	0.74	0.84	1.46	NPS 2	NPS 11/4	3.15	4.57	1.97	11.85	0.55	7.87	6.38	5.20	6.30	25.87	3.94	2.76	9.45	7.48	4.76	0.59	12.68	3.94
050-032-160.1	80M	-	1.15	1.67	NPS 2	NPS 11/4	3.15	4.57	1.97	11.85	0.55	7.87	6.38	5.20	6.30	25.87	3.94	2.76	9.45	7.48	4.76	0.59	12.68	3.94
050-032-200	80M	0.74	-	1.46	NPS 2	NPS 11/4	3.15	5.59	1.97	11.85	0.55	7.87	6.38	6.30	7.09	25.87	3.94	2.76	9.45	7.48	5.63	0.71	12.68	3.94
050-032-200	80M	1.01	-	1.67	NPS 2	NPS 11/4	3.15	5.59	1.97	11.85	0.55	7.87	6.38	6.30	7.09	25.87	3.94	2.76	9.45	7.48	5.63	0.71	12.68	3.94
050-032-200	90S	1.48	1.70	2.51	NPS 2	NPS 11/4	3.15	5.59	1.97	11.85	0.55	7.87	7.48	6.30	7.09	26.93	3.94	2.76	9.45	7.48	5.63	0.71	12.68	3.94
050-032-200	90L	-	2.35	3.32	NPS 2	NPS 11/4	3.15	5.59	1.97	11.85	0.55	7.87	7.48	6.30	7.09	27.95	3.94	2.76	9.45	7.48	5.63	0.71	12.68	3.94
050-032-200	100L	-	3.42	4.67	NPS 2	NPS 11/4	3.15	5.59	1.97	11.85	0.55	9.84	8.39	6.30	7.09	29.29	3.94	2.76	9.45	7.48	5.63	0.71	12.48	3.94
050-032-200.1	80M	0.74	0.84	1.46	NPS 2	NPS 11/4	3.15	5.59	1.97	11.85	0.55	7.87	6.38	6.30	7.09	25.87	3.94	2.76	9.45	7.48	5.59	0.71	12.68	3.94
050-032-200.1	80M	1.01	1.15	1.67	NPS 2	NPS 11/4	3.15	5.59	1.97	11.85	0.55	7.87	6.38	6.30	7.09	25.87	3.94	2.76	9.45	7.48	5.59	0.71	12.68	3.94
050-032-200.1	90S	-	1.70	2.51	NPS 2	NPS 11/4	3.15	5.59	1.97	11.85	0.55	7.87	7.48	6.30	7.09	26.93	3.94	2.76	9.45	7.48	5.59	0.71	12.68	3.94
050-032-200.1	90L	-	2.35	3.32	NPS 2	NPS 11/4	3.15	5.59	1.97	11.85	0.55	7.87	7.48	6.30	7.09	27.95	3.94	2.76	9.45	7.48	5.59	0.71	12.68	3.94
065-040-160	80M	0.74	-	1.46	NPS 2 1/2	NPS 11/2	3.15	4.69	1.97	11.85	0.55	7.87	6.38	5.20	6.30	25.87	3.94	2.76	9.45	7.48	5.28	0.59	12.68	3.94
065-040-160	80M	1.01	1.15	1.67	NPS 2 1/2	NPS 11/2	3.15	4.69	1.97	11.85	0.55	7.87	6.38	5.20	6.30	25.87	3.94	2.76	9.45	7.48	5.28	0.59	12.68	3.94
065-040-160	90S	1.48	1.70	2.51	NPS 2 1/2	NPS 11/2	3.15	4.69	1.97	11.85	0.55	7.87	7.48	5.20	6.30	26.93	3.94	2.76	9.45	7.48	5.28	0.59	12.68	3.94
065-040-160	90L	-	2.35	3.32	NPS 2 1/2	NPS 11/2	3.15	4.69	1.97	11.85	0.55	7.87	7.48	5.20	6.30	27.95	3.94	2.76	9.45	7.48	5.28	0.59	12.68	3.94
065-040-160	100L	-	3.42	4.67	NPS 2 1/2	NPS 11/2	3.15	4.69	1.97	11.85	0.55	9.84	8.39	5.20	6.30	29.29	3.94	2.76	9.45	7.48	5.28	0.59	12.48	3.94
065-040-200	80M	1.01	-	1.67	NPS 2 1/2	NPS 11/2	3.94	5.59	1.97	11.85	0.55	7.87	6.38	6.30	7.09	26.65	3.94	2.76	10.43	8.35	6.10	0.71	12.68	3.94
065-040-200	90S	1.48	-	2.51	NPS 2 1/2	NPS 11/2	3.94	5.59	1.97	11.85	0.55	7.87	7.48	6.30	7.09	27.72	3.94	2.76	10.43	8.35	6.10	0.71	12.68	3.94
065-040-200	90L	2.01	2.35	3.32	NPS 2 1/2	NPS 11/2	3.94	5.59	1.97	11.85	0.55	7.87	7.48	6.30	7.09	28.74	3.94	2.76	10.43	8.35	6.10	0.71	12.68	3.94
065-040-200	100L	-	3.42	4.67	NPS 2 1/2	NPS 11/2	3.94	5.59	1.97	11.85	0.55	9.84	8.39	6.30	7.09	30.08	3.94	2.76	10.43	8.35	6.10	0.71	12.48	3.94

22 Pump feet shimmed 0.79 inch

1172.53/02-EN-US

Size n = 1,450 rpm n = 1,750 rpm	Motor	P		I _N	DN ₁	DN ₂	a	a ₁	b ₁	c	d ₁	d ₂	d ₃	h ₁	h ₂	l ₁	m ₁	m ₂	n ₁	n ₂	p	s ₁	w	x
		50 H z	60 H z	400 V																				
				50 H z																				
		[hp]	[hp]	[~A]																				
[inch]																								
065-040-200	100L	-	4.63	6.18	NPS 2 1/2	NPS 1 1/2	3.94	5.59	1.97	11.85	0.55	9.84	8.39	6.30	7.09	31.46	3.94	2.76	10.43	8.35	6.10	0.71	12.48	3.94
065-050-160	80M	1.01	-	1.67	NPS 2 1/2	NPS 2	3.94	5.04	1.97	11.85	0.55	7.87	6.38	6.30	7.09	26.65	3.94	2.76	10.43	8.35	5.87	0.71	12.68	3.94
065-050-160	90S	1.48	1.70	2.51	NPS 2 1/2	NPS 2	3.94	5.04	1.97	11.85	0.55	7.87	7.48	6.30	7.09	27.72	3.94	2.76	10.43	8.35	5.87	0.71	12.68	3.94
065-050-160	90L	2.01	2.35	3.32	NPS 2 1/2	NPS 2	3.94	5.04	1.97	11.85	0.55	7.87	7.48	6.30	7.09	28.74	3.94	2.76	10.43	8.35	5.87	0.71	12.68	3.94
065-050-160	100L	-	3.42	4.67	NPS 2 1/2	NPS 2	3.94	5.04	1.97	11.85	0.55	9.84	8.39	6.30	7.09	30.08	3.94	2.76	10.43	8.35	5.87	0.71	12.48	3.94
065-050-160	100L	-	4.63	6.18	NPS 2 1/2	NPS 2	3.94	5.04	1.97	11.85	0.55	9.84	8.39	6.30	7.09	31.46	3.94	2.76	10.43	8.35	5.87	0.71	12.48	3.94
065-050-200	90L	2.01	-	3.32	NPS 2 1/2	NPS 2	3.94	5.67	1.97	11.85	0.55	7.87	7.48	6.30	7.87	28.74	3.94	2.76	10.43	8.35	6.42	0.71	12.68	3.94
065-050-200	100L	2.95	3.42	4.67	NPS 2 1/2	NPS 2	3.94	5.67	1.97	11.85	0.55	9.84	8.39	6.30	7.87	30.08	3.94	2.76	10.43	8.35	6.42	0.71	12.48	3.94
065-050-200	100L	4.02	4.63	6.18	NPS 2 1/2	NPS 2	3.94	5.67	1.97	11.85	0.55	9.84	8.39	6.30	7.87	31.46	3.94	2.76	10.43	8.35	6.42	0.71	12.48	3.94
065-050-200	112M	-	6.10	8.23	NPS 2 1/2	NPS 2	3.94	5.67	1.97	11.85	0.55	9.84	9.21	6.30	7.87	31.02	3.94	2.76	10.43	8.35	6.42	0.71	12.48	3.94
065-050-200	132S	-	8.45	11.32	NPS 2 1/2	NPS 2	3.94	5.67	1.97	12.76	0.55	11.81	10.47	6.30	7.87	33.58	3.94	2.76	10.43	8.35	6.42	0.71	13.39	3.94
080-065-160	90S	1.48	-	2.51	NPS 3	NPS 2 1/2	3.94	5.20	2.56	11.85	0.55	7.87	7.48	6.30	7.87	27.72	4.92	3.74	11.02	8.35	6.30	0.71	12.68	3.94
080-065-160	90L	2.01	2.35	3.32	NPS 3	NPS 2 1/2	3.94	5.20	2.56	11.85	0.55	7.87	7.48	6.30	7.87	28.74	4.92	3.74	11.02	8.35	6.30	0.71	12.68	3.94
080-065-160	100L	2.95	3.42	4.67	NPS 3	NPS 2 1/2	3.94	5.20	2.56	11.85	0.55	9.84	8.39	6.30	7.87	30.08	4.92	3.74	11.02	8.35	6.30	0.71	12.48	3.94
080-065-160	100L	-	4.63	6.18	NPS 3	NPS 2 1/2	3.94	5.20	2.56	11.85	0.55	9.84	8.39	6.30	7.87	31.46	4.92	3.74	11.02	8.35	6.30	0.71	12.48	3.94
080-065-160	112M	-	6.10	8.23	NPS 3	NPS 2 1/2	3.94	5.20	2.56	11.85	0.55	9.84	9.21	6.30	7.87	31.02	4.92	3.74	11.02	8.35	6.30	0.71	12.48	3.94
080-065-160	132S	-	8.45	11.32	NPS 3	NPS 2 1/2	3.94	5.20	2.56	12.76	0.55	11.81	10.47	6.30	7.87	33.58	4.92	3.74	11.02	8.35	6.30	0.71	13.39	3.94
080-065-200	100L	2.95	-	4.67	NPS 3	NPS 2 1/2	3.94	6.10	2.56	11.85	0.55	9.84	8.39	7.09	8.86	30.08	4.92	3.74	12.60	9.84	7.01	0.71	12.48	5.51
080-065-200	100L	4.02	4.63	6.18	NPS 3	NPS 2 1/2	3.94	6.10	2.56	11.85	0.55	9.84	8.39	7.09	8.86	31.46	4.92	3.74	12.60	9.84	7.01	0.71	12.48	5.51
080-065-200	112M	5.36	6.10	8.23	NPS 3	NPS 2 1/2	3.94	6.10	2.56	11.85	0.55	9.84	9.21	7.09	8.86	31.02	4.92	3.74	12.60	9.84	7.01	0.71	12.48	5.51
080-065-200	132S	-	8.45	11.32	NPS 3	NPS 2 1/2	3.94	6.10	2.56	12.76	0.55	11.81	10.47	7.09	8.86	33.58	4.92	3.74	12.60	9.84	7.01	0.71	13.39	5.51
080-065-200	132M	-	11.53	14.7	NPS 3	NPS 2 1/2	3.94	6.10	2.56	12.76	0.55	11.81	11.73	7.09	8.86	34.69	4.92	3.74	12.60	9.84	7.01	0.71	13.39	5.51
100-080-160	90L	2.01	-	3.32	NPS 4	NPS 3	4.92	5.43	2.56	11.85	0.55	7.87	7.48	7.09	8.86	29.72	4.92	3.74	12.60	9.84	6.85	0.71	12.68	5.51
100-080-160	100L	2.95	-	4.67	NPS 4	NPS 3	4.92	5.43	2.56	11.85	0.55	9.84	8.39	7.09	8.86	31.06	4.92	3.74	12.60	9.84	6.85	0.71	12.48	5.51
100-080-160	100L	4.02	4.63	6.18	NPS 4	NPS 3	4.92	5.43	2.56	11.85	0.55	9.84	8.39	7.09	8.86	32.44	4.92	3.74	12.60	9.84	6.85	0.71	12.48	5.51
100-080-160	112M	-	6.10	8.23	NPS 4	NPS 3	4.92	5.43	2.56	11.85	0.55	9.84	9.21	7.09	8.86	32.01	4.92	3.74	12.60	9.84	6.85	0.71	12.48	5.51
100-080-160	132S	-	8.45	11.32	NPS 4	NPS 3	4.92	5.43	2.56	12.76	0.55	11.81	10.47	7.09	8.86	34.57	4.92	3.74	12.60	9.84	6.85	0.71	13.39	5.51

Connections

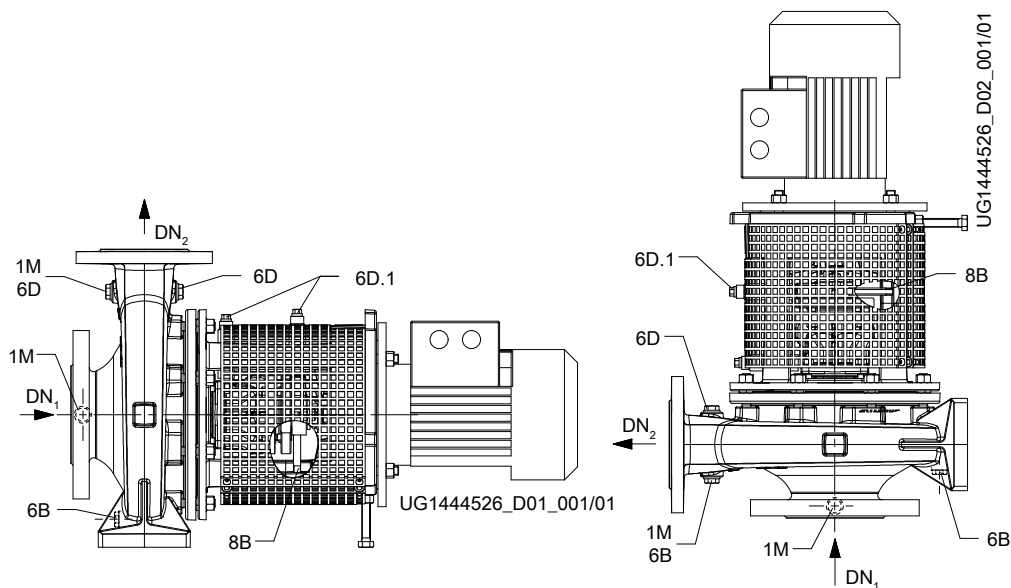


Fig. 4: Etabloc SYT connections by installation type

Table 20: Connections

Connection	Description	Configuration	Position
1M	Connection for pressure gage	Drilled and closed	Suction flange / discharge flange
6B	Fluid drain	Drilled and closed	Volute casing
6D, 6D.1	Fluid priming and venting	Drilled and closed	Volute casing / bearing housing
8B	Leakage drain	Drilled	Seal cover

Table 21: Etabloc SYT connections

Etabloc SYT	Connection		
	Volute casing	Bearing housing / seal cover	
	1M, 6B, 6D	6D.1	8B
040-025-160	G 1/4	G 1/8	R 1/8
040-025-200	G 1/4	G 1/8	R 1/8
050-032-125.1	G 1/4	G 1/8	R 1/8
050-032-160	G 1/4	G 1/8	R 1/8
050-032-160.1	G 1/4	G 1/8	R 1/8
050-032-200	G 1/4	G 1/8	R 1/8
050-032-200.1	G 1/4	G 1/8	R 1/8
065-040-160	G 1/4	G 1/8	R 1/8
065-040-200	G 1/4	G 1/8	R 1/8
065-050-160	G 1/4	G 1/8	R 1/8
065-050-200	G 1/4	G 1/8	R 1/8
080-065-160	G 3/8	G 1/8	R 1/8
080-065-200	G 3/8	G 1/8	R 1/8
100-080-160	G 3/8	G 1/8	R 1/8

Flange design

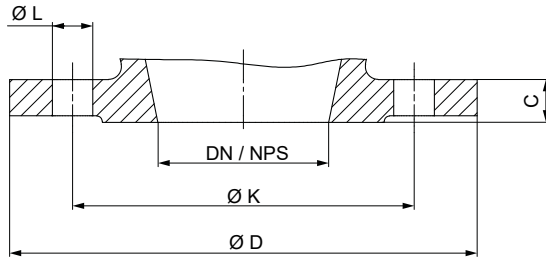


Fig. 5: Flange dimensions

Table 22: Flange dimensions (SI units)

DN / NPS	Standard					
	EN 1092-2			ASME B 16.1		
	PN 16			Class 125		
	Ø K	Ø D	Number and Ø of holes (Ø L)	Ø K	Ø D	Number and Ø of holes (Ø L)
	[mm]					
25 / NPS 1	85	115	4 × Ø14	79.2	115	4 × Ø15.7
32 / NPS 1 1/4	100	140	4 × Ø19	88.9	140	4 × Ø15.7
40 / NPS 1 1/2	110	150	4 × Ø19	98.6	150	4 × Ø15.7
50 / NPS 2	125	165	4 × Ø19	120.7	165	4 × Ø19.1
65 / NPS 2 1/2	145	185	4 × Ø19	139.7	185	4 × Ø19.1
80 ²³⁾ / NPS 3	160	200 / 229 ²⁴⁾	8 × Ø19	152.4	200 / 229 ²⁴⁾	4 × Ø19.1
100 / NPS 4	180	230	8 × Ø19	190.5	230	8 × Ø19.1

Table 23: Flange dimensions (imperial units)

DN / NPS	Standard					
	EN 1092-2			ASME B 16.1		
	PN 16			Class 125		
	Ø K	Ø D	Number and Ø of holes (Ø L)	Ø K	Ø D	Number and Ø of holes (Ø L)
	[inch]					
25 / NPS 1	3.35	4.53	4 × Ø0.55	3.12	4.53	4 × Ø0.62
32 / NPS 1 1/4	3.94	5.51	4 × Ø0.75	3.5	5.51	4 × Ø0.62
40 / NPS 1 1/2	4.33	5.91	4 × Ø0.75	3.88	5.91	4 × Ø0.62
50 / NPS 2	4.92	6.50	4 × Ø0.75	4.75	6.50	4 × Ø3/4
65 / NPS 2 1/2	5.71	7.28	4 × Ø0.75	5.5	7.28	4 × Ø3/4
80 ²⁵⁾ / NPS 3	6.30	7.87 / 9.02 ²⁶⁾	8 × Ø0.75	6	7.87 / 9.02 ²⁶⁾	4 × Ø3/4
100 / NPS 4	7.09	9.06	8 × Ø0.75	7.5	9.06	8 × Ø3/4

Table 24: NPS for DN 80 flange drilled to ASME table

Etabloc SYT	Bearing housing	Material	
		SG / SC	
		DN 1	DN 2
		ASME 125	ASME 125
080-065-160	25	NPS 4	NPS 2 1/2
080-065-200	25	NPS 4	NPS 2 1/2

23 DN 80 flange NPS 3 drilled to NPS 4 (Etabloc SYT 080-065-160 / 080-065-200), see "NPS for DN 80 flange drilled to ASME" table.

24 Suction-side DN 80 flange (Etabloc SYT 080-065-160 / 080-065-200), see "NPS for DN 80 flange drilled to ASME" table.

25 DN 80 flange NPS 3 drilled to NPS 4 (Etabloc SYT 080-065-160 / 080-065-200) (⇒ Table 24)

26 Suction-side DN 80 flange (Etabloc SYT 080-065-160 / 080-065-200) (⇒ Table 24)

Table 25: Flange design by material

Material	Standard	Nominal size	Pressure class
S	EN 1092-2	DN 25 - DN 100	PN 16
	Drilled to ASME B16.1 ²⁷⁾	DN 25 - DN 100	Class 125

Installation types

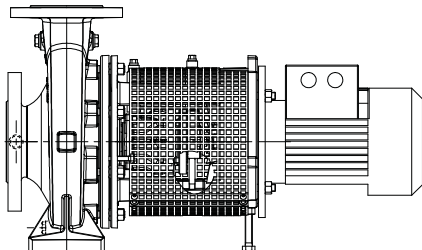


Fig. 6: Horizontal installation, Etabloc SYT

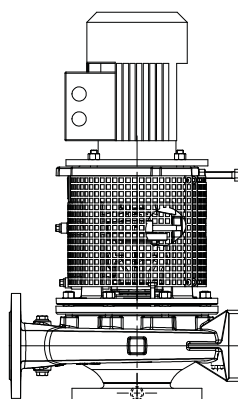


Fig. 7: Vertical installation, Etabloc SYT

Scope of supply

Depending on the model, the following items are included in the scope of supply:

- Pump
- Drive

27 DN 80 machined like DN 100

General assembly drawings

Etabloc SYT exploded view

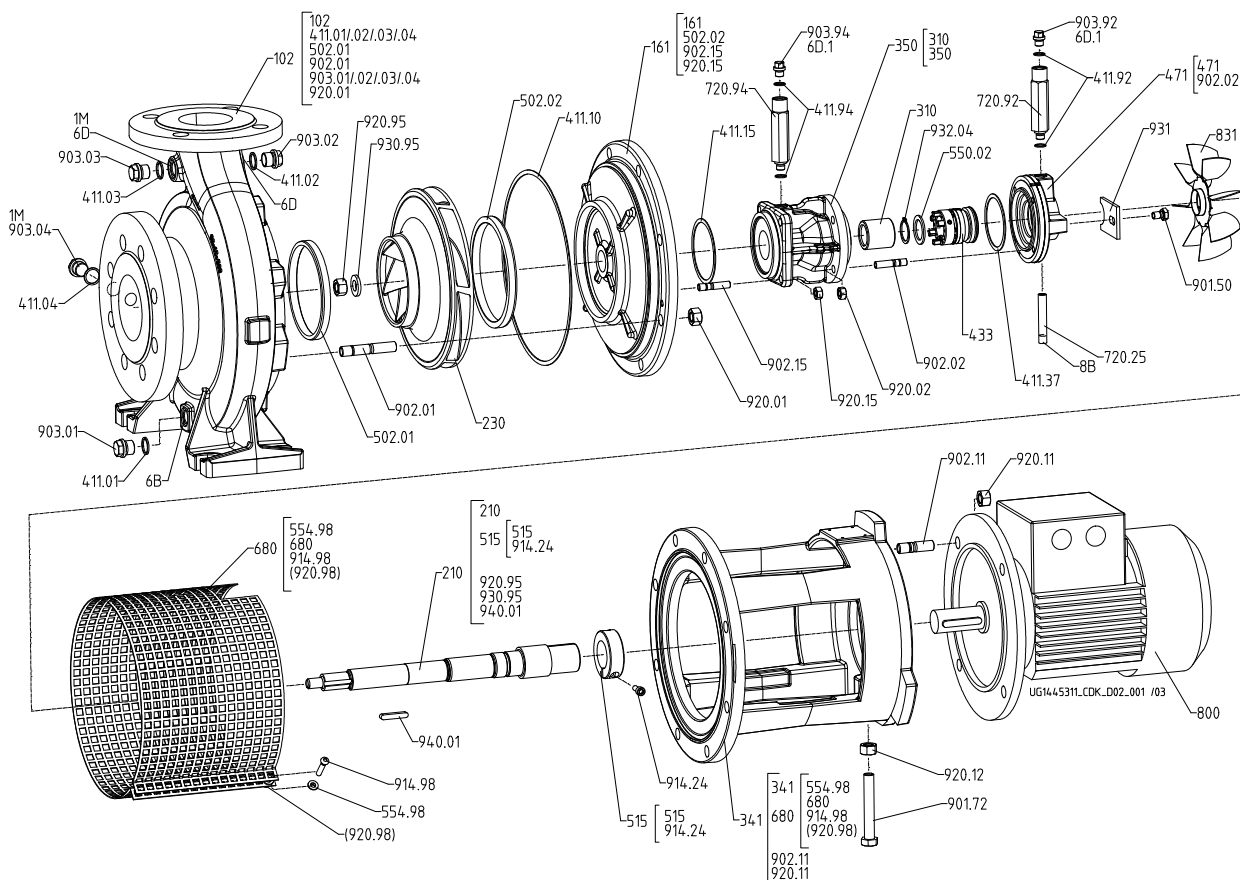


Fig. 8: Etabloc SYT exploded view

[Supplied in packaging units only

() Not available as individual spare part

Table 26: List of components

Part No.	Description	Part No.	Description
102	Volute casing	720.25/92/94	Spacer
161	Casing cover	800	Motor
210	Shaft	831	Fan impeller
230	Impeller	901.50/72	Hexagon head bolt
310	Plain bearing	902.01/02/11/15	Stud
341	Drive lantern	903.01/02/03/04/92/94	Screw plug
350	Bearing housing	914.24	Hexagon socket head cap screw
411.01/02/03/04/10/15/37/92/94	Joint ring	914.98	Pan head screw
433	Mechanical seal	920.01/02/11/12/15/95	Hexagon nut
471	Seal cover	920.98	Blind rivet nut
502.01/02	Casing wear ring	930.95	Nord-Lock washer
515	Taper lock ring	931	Lockwasher
550.02	Disc	932.04	Circlip
554.98	Washer	940.01	Key
680	Guard		

Glossary

Back pull-out design

The complete back pull-out unit can be pulled out without having to remove the pump casing from the piping.



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